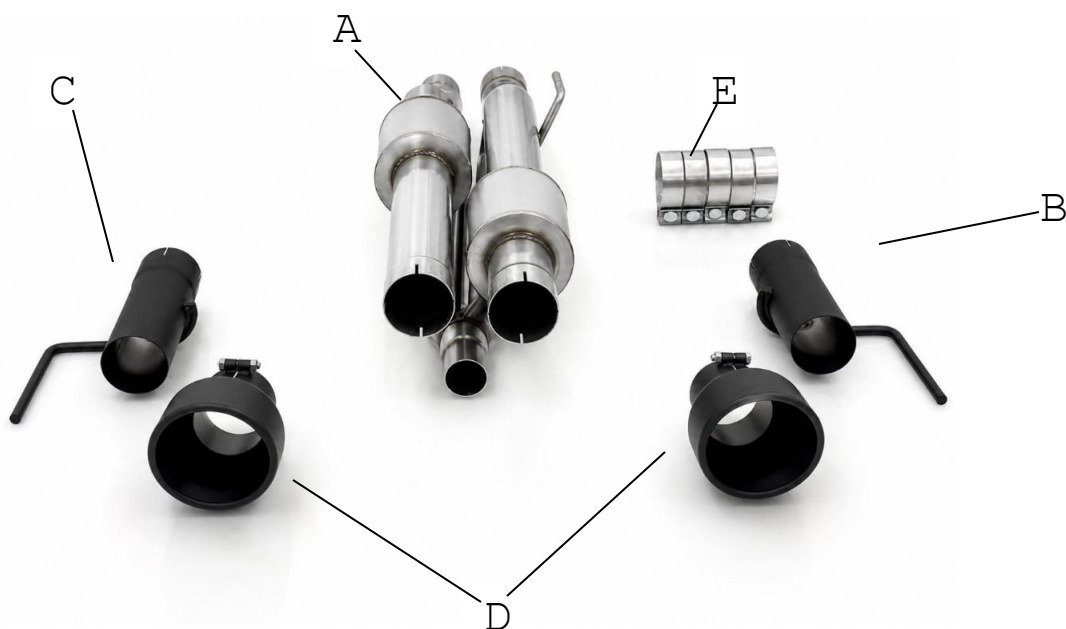




INSTALLATION INSTRUCTIONS
MUFFLER AND TIP REPLACEMENT KIT
2021+ Ford Raptor 3.5L, 5.2L
CREW CAB SHORT BED

PART# 69553-B



Item	Part Number	Quantity	Description
A	999701218S	1	3" MUFFLER REPLACEMENT ASSEMBLY
B	999701216S-B	1	3" DRIVER SIDE EXIT PIPE
C	999701217S-B	1	3" PASSENGER SIDE EXIT PIPE
D	500687-B-P	1	5" ROLLED ROUND TIP (PAIR)
E	5763	5	3" BAND CLAMP

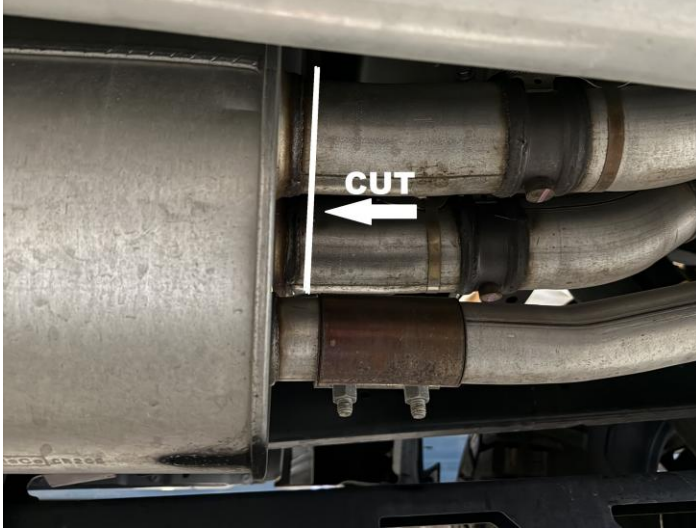
Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm. PST 0106

CAREFULLY READ INSTRUCTIONS BEFORE INSTALLING PRODUCT

When installing this exhaust system make sure to use proper safety precautions. Therefore, make sure instructions are thoroughly read and understood before attempting to install. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust system to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 15MM SOCKET, 10MM SOCKET, WD-40, SAW-ZAW

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



1) FIRST, CUT THE (2) 3" PIPES EXITING THE FACTORY MUFFLER AS CLOSE AS YOU CAN TO THE FACORY WELD, THEN LOOSEN BOTH HEADPIPE CLAMPS AND THE CLAMP LOCATED BEHIND THE MUFFLER USING A 15MM SOCKET OR WRENCH. (USE PHOTO ABOVE AS A REFERENCE) (RETAIN BOTH SLEEVE CLAMPS AS THEY WILL BE RE-USED)



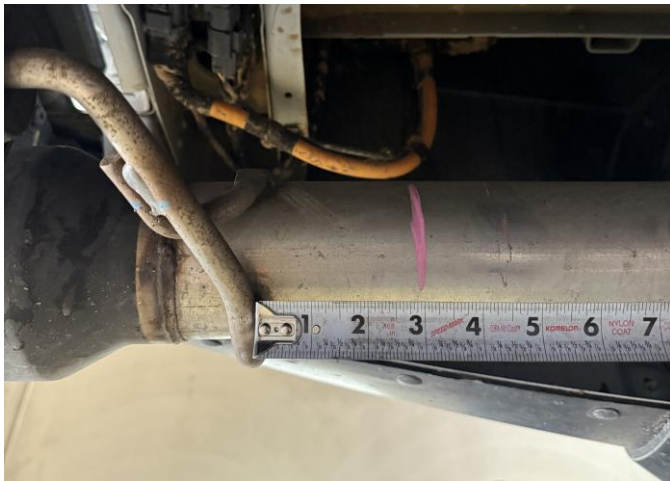
2) SECOND, REMOVE THE 10MM BOLT HOLDING THE CENTER HANGER BRACKET IN PLACE, THEN REMOVE THE BRACKET AND SLIDE THE FACTORY EXHAUST TOWARDS THE REAR OF THE VEHICLE, THIS WILL ALLOW THE SYSTEM TO BE LOWERED, AIDING IN INSTALLATION OF THE NEW MUFFLER SYSTEM. (IN SOME INSTANCES, YOU MAY NEED TO REMOVE ALL REAR HANGERS AND TIP HANGERS IN ORDER TO SLIDE THE FACTORY SYSTEM FURTHER BACK TO INSTALL THE MUFFLER REPLACEMENT SYSTEM)



3) THIRD, INSTALL THE MUFFLER REPLACEMENT SYSTEM #A USING THE 2 FACTORY SLEEVE CLAMPS FROM THE HEADPIPE AND THE 2" SOUND DISPLACEMENT PIPE, USE THE SUPPLIED CLMAPS #E ON THE OPPOSING HEADPIPE AND THE TWO OUTLET PIPES.



3) WITH EVERYTHING LOOSE AND CLAMPS IN PLACE ADJUST SYSTEM ACCORDINGLY TO ALLOW FOR A PROPER FIT AND RE TIGHTEN. THEN, RE-INSTALL ANY HANGERS THAT WERE REMOVED THEN, TIGHTEN ALL CLAMPS ON THE EXHAUST.



4) NOW, CUT BOTH DRIVER AND PASSENGER SIDE EXIT PIPES 3" FROM THE HANGER MEASURING FROM THE REAR FORWARD AND CLEAN UP THE BURR AROUND THE PIPE, THIS WILL AIDE IN INSTALLATION OF THE NEW EXIT PIPES. ONCE CUTS HAVE BEEN MADE REMOVE THE HANGERS MOUNTS FROM THE FRAME RAIL. MARK 3" ON FACTORY EXHAUST MEASURING FROM THE REAR FORWARD TO GIVE YOUR SELF A POINT OF REFERENCE WHEN INSTALLING NEW PARTS. INSTALL THE GIBSON SUPPLIED EXIT PIPES AND RE INSTALL THE OEM HANGER MOUNTS. KEEP ALL PARTS LOOSE.



5) INSTALL BOTH EXHAUSTS TIPS BY SLIDING ON EACH TIP ONLY 1". LINE UP BOTH TIPS SO THAT THEY ARE EQUAL IN HEIGHT AND TIGHTEN DOWN CLAMPS #E, ONCE THE HEIGHT HAS BEEN SET YOU MAY SET THE DEPTH OF THE TIP, ONCE THE DEPTH IS AT THE DESIRED LOCATION, TIGHTEN DOWN BOTH TIPS. NOTE YOU HAVE ADJUSTMENTES FORQRAD AND BACK AND UP AND DOWN. ONCE YOU SLIDE THE TIP ON IT WILL SCRATCH THE COATING AND CANNOT BE SLID BACK OUT. SLIDE THEM ON SLOWLY AND TIGHTEN EVEYTHING DOWN AND ENJOY.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.