



INSTALLATION INSTRUCTIONS

2025-2026 Kawasaki Teryx H2 4 Seater
Ceramic Coated Stainless Steel
Header – Intermediate Pipe- Exhaust Tips
PART #99013



ITEM	PART #	QTY	DESCRIPTION
A	GP610S-C-H	1	Ceramic Coated Header
B	999701208S-C	1	Intermediate Pipe 4-Bolt Flange W/ Hanger
C	500693	1	3" Rolled Polished Stainless Steel Exhaust Tips
D	5762	1	2.5" Stainless Band Clamp
E	97013	1	4-Bolt Flange Gasket
F	GP-584	1	O2 sensor 18mm to 12mm reducer
G	BO-1095	1	4- Bolt Flange Bolt Kit

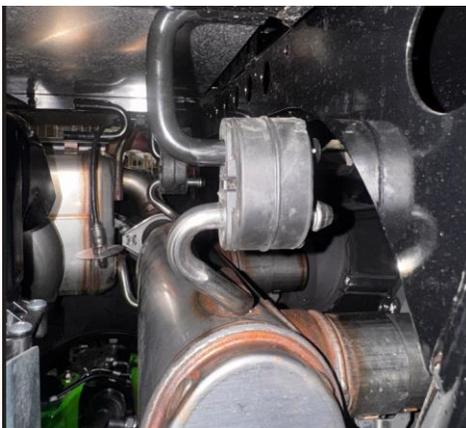
Thank you for purchasing our Gibson Exhaust system for your vehicle.
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
Monday through Friday, 8:00 am to 5:00 pm. 1/26

EXHAUST INSTALLATION

PART# 99013

DO NOT WORK WITH HOT PIPES!!!

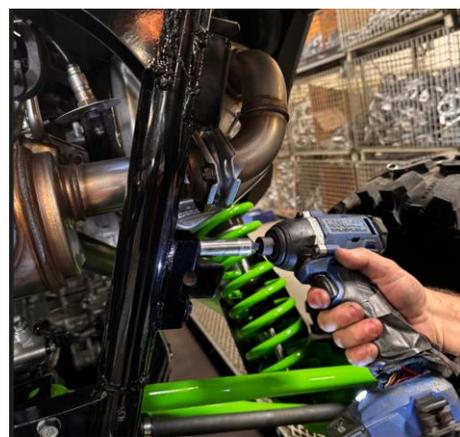
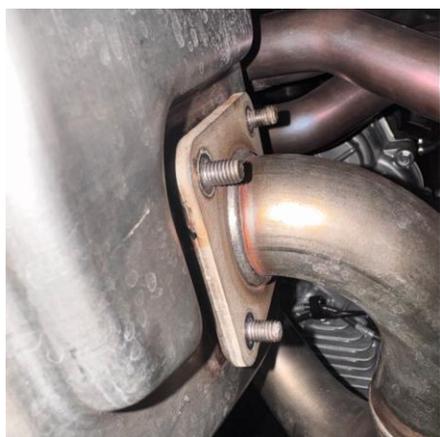
1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by removing the factory muffler and all heat shields around the header. Use wd-40 or another type of penetrating oil to aide remove the rubber grommets.



2. removing the bedliner will aid in the removal and install of the Gibson Exhaust but it is not necessary. Begin with removing the factory beauty plate.

3. Next remove the factory Rubber grommets from the rear Tip Assembly. You will re-use these grommets.

4. Remove the two bolts that connect to the OEM Muffler. You will re-use this OEM Gasket for the Gibson Exhaust



5. Remove the 4 bolts that connect the factory muffler to the OEM header.

6. Un bolt the hangers from the rear from both top and bottom and remove the OEM muffler. Using a 10mm Remove all the Factory exhaust Heat shields.

7. Remove the O2 Sensor. Be sure to keep the O2 Sensor Tip free from greases. Secure it up and away. Remove the factory header. The OEM Gasket will be re used on the Gibson Install.



8. Install the Gibson header and tighten all header bolts per Factory specs evenly across the head. Tighten down everything evenly not one at a time.



9. Install the intermediate pipe and hanger. Use supplied bolt kit and clamp. Keep everything loose until final install.



10. The headpipe will be roughly 1' away from the cylinder head.



11. Install the OEM muffler using the supplied gasket and bolts. Keep everything loose until the end. Slide the factory hanger and rubber onto the lower muffler hanger and bolt back into the factory



12. You may need to adjust the intermediate pipe to find the correct fitment. Install the OEM tip assembly with Gibson Exhaust tips.



13. Re install the rear factory cover with everything loose.

14. Once you have the rear tip assembly and tips in your desired position and clearance from all parts of the exhaust tighten the 4-bolt flange. Next tighten the clamp and the header. Be sure the clamp is at the furthest edge of the head pipe, so it clamps securely. Double check your clearance and now tighten the 2-bolt flange at the tip assembly. Note it is not necessary to over tighten this connection. You need to make a secure fit with minimal pressure to create a leak free surface. Re-install the O2 Sensor and wipe down all grease and fingerprints to eliminate staining after starting up. After your first heat cycle re check all clamps and enjoy.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..."