



INSTALLATION INSTRUCTIONS
Black Elite Appearance Exhaust System
Dodge Ram 2500/3500 Pickup 2/4WD
Crew Cab, Short Bed 6.7L V8 Turbo Diesel
PART #616613B



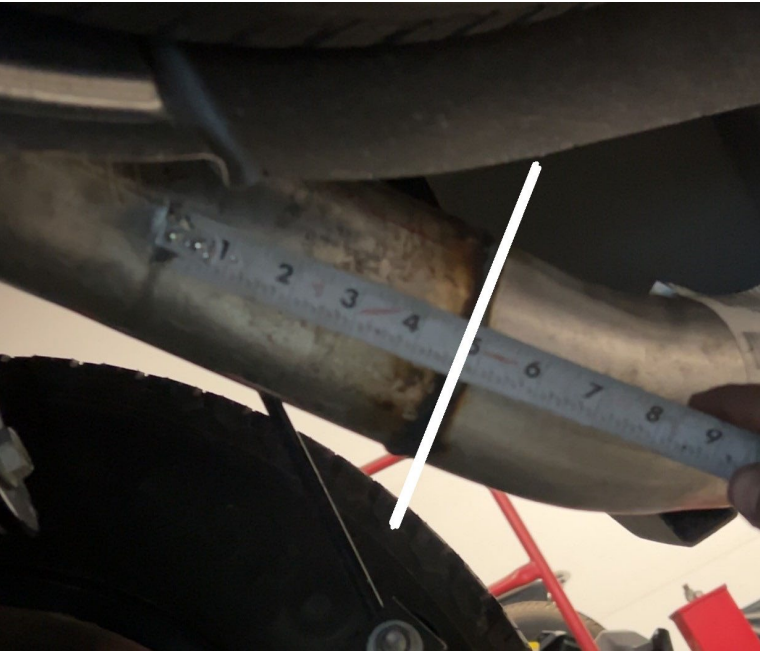
Item	Part Number	Quantity	Description
A	999701203s	1	4.0" Stainless Tailpipe
B	500652-B	1	6-in. Black Ceramic Rolled Round Tip
C	5759	1	4.0" Clamp

CAREFULLY READ INSTRUCTIONS BEFORE INSTALLING PRODUCT

When installing this exhaust system make sure to use proper safety precautions. Therefore, make sure instructions are thoroughly read and understood before attempting to install. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust system to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: Sawzall or hack-saw, 1/2", 9/16" socket or wrench, 15mm deep socket or wrench. Hanger removal tool or large channel-lock pliers, WD-40 and Jack Stands.

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock overaxle pipe you will need to **cut 5"** from the straight after the further rear hanger.

3. Install tailpipe **#A** onto your existing stock pipe coming out of the muffler and attach with clamp **#C**. Keep the clamp a little loose.



4. Lastly, install tip **#B** onto the tailpipe and adjust to desired location. Once achieved, you may tighten the clamp on tailpipe **#A**.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc