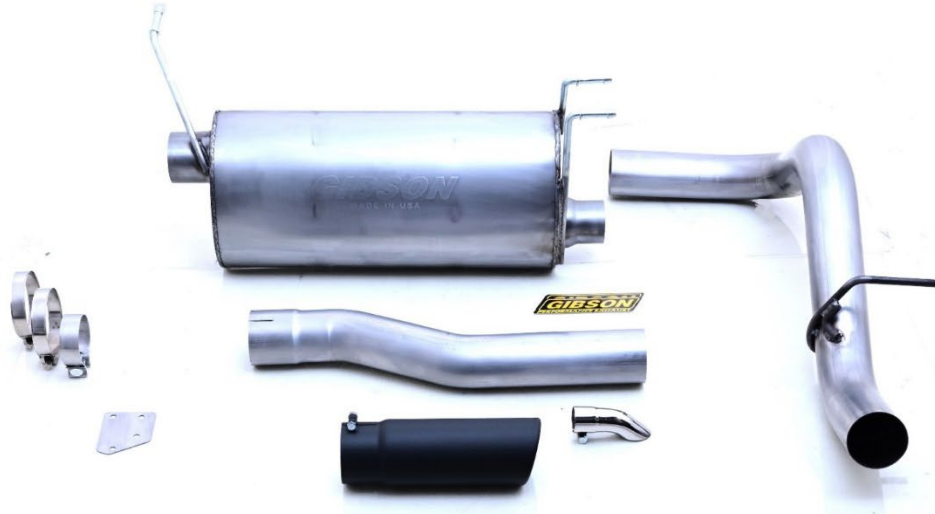




Black Elite Exhaust Ford Motorhome

Ford Motorhome F53 Chassis 6.8L V-10, 7.3L V-8 Gas

Part# 956013SB



	<u>PART NUMBER</u>	<u>QTY</u>	<u>PART DESCRIPTION</u>
A	999701204S	1	SFT MUFFER W/ WELDED HANGERS
B	999701205S	1	3½" OVER-AXLE PIPE W/HANGER
C	999701206S	1	3½" EXIT PIPE
D	5765	2	3½" BAND CLAMP
E	5763	1	3" BAND CLAMP
F	IN0471S-304	1	MUFFLER HANGER RELOCATION BRACKET
G	500645-B	1	4" BLACK CERAMIC ROLLED STRAIGHT CUT TIP
H	BO-906	2	MUFFLER HANGER RELOCATION BRACKET BOLT KIT
I	500415	1	GENERATOR EXHAUST TIP
J	999701207S	1	MOTORHOME GENERATOR TIP ADAPTER SLEEVE

Thank you for purchasing our Gibson Exhaust System for your vehicle.

If you need further assistance, please do not hesitate to call our technical department at

(800) 528 -3044 Monday through Friday, 8am to 5 pm

CAREFULLY READ INSTRUCTIONS BEFORE INSTALLING PRODUCT

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brakes, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injuries or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 10MM, 13MM, 14MM, 15mm wrenches & sockets, WD-40, jack stands.



1. First, unbolt the factory over axle pipe coming out of the muffler. Then unbolt the muffler from the head pipe. Keep all factory rubber hangers in place (they will be re-used).



3. Then, install **Muffler Assy #A onto the factory headpipe using Clamp #E**, once install you may begin to install the **Over Axle Pipe #B using Clamp #D**.



2. Next, remove the (2) bolts holding the solid hanger mount to the frame and install **hanger relocation bracket #F using BOTH bolt kits #H** and the factory hardware.



4. Lastly, install **Exit Pipe #C with Tip #G pre-installed**. Adjust where the Exit Pipe sits so the tip is 1"- 2" away from body. Now, go back and tighten all clamps working from forward to back. **(CUT BACK GENERATOR EXHAUST PIPE TO DESIRED LOCATION AND INSTALL GENERATOR TIP. (BE SURE THE PIPE IS PAST THE MOTORHOME BODY, IF THE PIPE IS TOO SMALL USE ADAPTER # J)**

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, body panels, etc to prevent heat related damage or fire.