



Installation Instructions

Black Ceramic Stainless Axle-Back Exhaust System
2011+ Dodge Durango RT 5.7L
Part #616006B



ITEM	PART	QUANTITY	DESCRIPTION
A	1425-701172S-B	1	2.25" Black Ceramic Stainless Driver Side Muffler Assembly
B	1426-701173S-B	1	2.25" Black Ceramic Stainless Passenger Side Muffler Assembly
C	5756	2	2.25" Clamp

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm. 02/23

Installation Instructions #616006B

****PLEASE READ ENTIRE INSTRUCTION SHEET BEFORE INSTALL****

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2" sockets/wrenches, 9/16" sockets/wrenches, 15mm sockets/wrenches, WD-40, exhaust hanger removal tool or large channel-lock pliers, hacksaw or sawzal, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual to confirm you have received all the parts of the kit.



2. Drivers Side Removal:
Use saw to cut tube just forward of where the exhaust hanger is welded on. Make cut as close to hanger as possible. (See picture) Then remove the muffler using an exhaust hanger removal tool or large channel locks and WD-40 on the hanger to help the hangers to slide out of the rubber hangers.



3. Passenger Side Removal:
Use saw to cut tube 12" upstream from back of muffler. (See picture) Then remove the muffler using an exhaust hanger removal tool or large channel locks and WD-40 on the hanger to help the hangers to slide out of the rubber hangers.



4. Drivers Side Installation:
Install Gibson Muffler with forward exhaust rubber hanger pre-installed. Start by slipping muffler onto trimmed end of stock exhaust making sure to install the rear rubber hanger first then the forward rubber hanger second. Next, install and tighten clamp until muffler is almost unable to rotate. Finally, rotate muffler to achieve desired tip location and tighten clamp until muffler is secure.



TIP: There is enough space to install the clamp with the bolts facing up to make the clamp less noticeable and allow for better ground clearance. (See picture)



5. Passenger Side Installation:
Same as Drivers Side Installation. **TIP:** If tip sticks out too far compared to driver side with the muffler slipped all the way on the trimmed stock tube, trim back stock tube to achieve desired tip length.



GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**