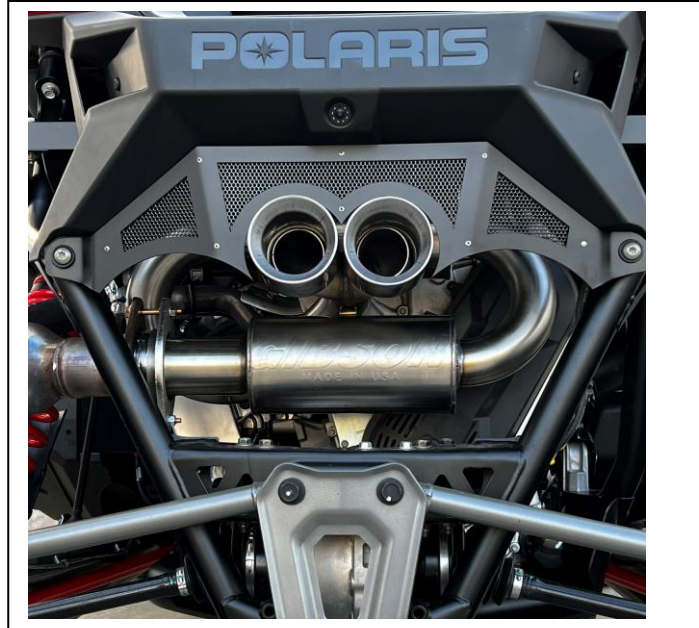


# INSTALLATION INSTRUCTIONS

Polaris RZR PRO R  
304SS DUAL EXHAUST  
**PART #98054**



ITEM	PART #	QTY	DESCRIPTION
A	999701156ST	1	PRO R 304SS Exhaust
B	999701155S-B	1	PRO R Beauty Plate
C	BO-1091	1	PRO R Bolt Kit

**Thank you for purchasing our Gibson Exhaust system for your vehicle.  
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044  
Monday through Friday, 8:00 am to 5:00 pm. 11/22**

# EXHAUST INSTALLATION

## PART# 98054

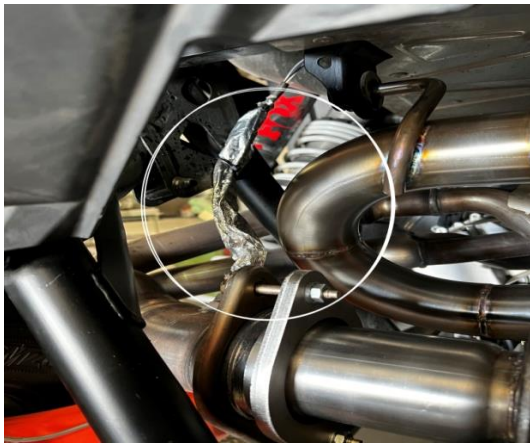
WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

**DO NOT WORK WITH HOT PIPES!!!**

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. NOTE: You will reuse the hardware for the Gibson install.



2. Remove the factory exhaust cover by removing the (2) Torx Bolts and remove towards the back of Vehicle. Next remove the (2) 13mm bolts on the bottom hanger exhaust bracket. This hanger will not be reused. Now remove the 8mm bolt holding the tip on and remove the tip. Now remove the factory muffler by removing the 2 14mm bolts securing the flange and slide the system to the passenger side to remove exhaust. (*Inspect picture to pin point Bolt locations*)



3. Remove Factory Gasket and re-install backwards. (***you will simply flip the gasket from its original position.***) Install into Gibson Exhaust onto the car the same way the factory was removed. Using the Factory Bolt along with the supplied Spring & Nut Kit. The spring will be located in the same position the factory was. Once you have the exhaust positioned remove O2 sensor. It is important not to touch or contaminate the O2 sensor end during this process. Slide the heat Loom found in Part #C then fasten Using Zip Ties, tie wire away from exhaust.



4. Next install the Gibson Beauty Plate #B using the 2 Factory Torx Bolts. With everything installed and now tight be sure to double check clearance of O2 wire and all other parts. We need a minimum of 1" of clearance. It is important that all parts are cleaned of grease, finger prints, and any spurt of liquid to prevent staining. 304 is stainless not stainless. Re connect the battery cable and enjoy your new Gibson exhaust.

**"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..."**