



# INSTALLATION INSTRUCTIONS

Can-AM Maverick X3 Turbo  
X-FACTOR EXHAUST  
PART #98053



ITEM	PART #	QTY	DESCRIPTION
A	999701152ST	1	MUFFLER ASSEMBLY
B	999701153S-B	1	Beauty Plate
C	999700967S-B	1	UNDERBED HEADSHIELD

Thank you for purchasing our Gibson Exhaust system for your vehicle.  
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044  
Monday through Friday, 8:00 am to 5:00 pm. 11/22

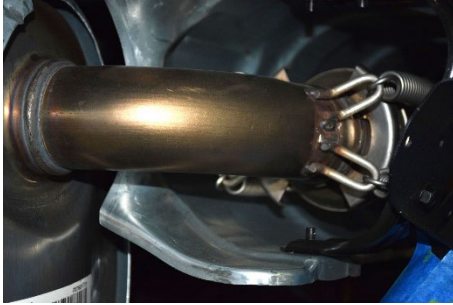
# EXHAUST INSTALLATION

## PART# 98053

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

**DO NOT WORK WITH HOT PIPES!!!**

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay the exhaust on the floor so it looks like the drawing and compare parts with manual. To begin the removal of the factory exhaust start by removing the factory rear exhaust cover. You will reuse the factory rear exhaust cover.



2. Remove the four exhaust springs that connect the muffler to the factory head pipe. Once you have removed the spring's un-bolt the muffler from the two hanger connections located below the muffler. You will re use all hardware.

3 Install The Gibson provided under bed heat shield. There are four existing mounting points under the bed. You will loosen the four bolts up install the plate and re install the factory hardware. Check clearance for rattles and tighten down.

4. Install the Gibson Exhaust reusing the factory springs and gasket. Secure everything in place by loosely fitting the hanger hardware. Install two opposing springs and re tighten the lower hanger points. Now install the remaining two springs.



5

6.

7. Re install the factory exhaust cover. You may need to loosen tip as you install the exhaust to find the right fit. Be sure you have clearance from all components and now drive. After your first ride please double check all clearances and retighten all components.

**"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..."**