



INSTALLATION INSTRUCTIONS

ROBBY GORDON SPEED UTV SPLIT REAR EXHAUST KIT #92010

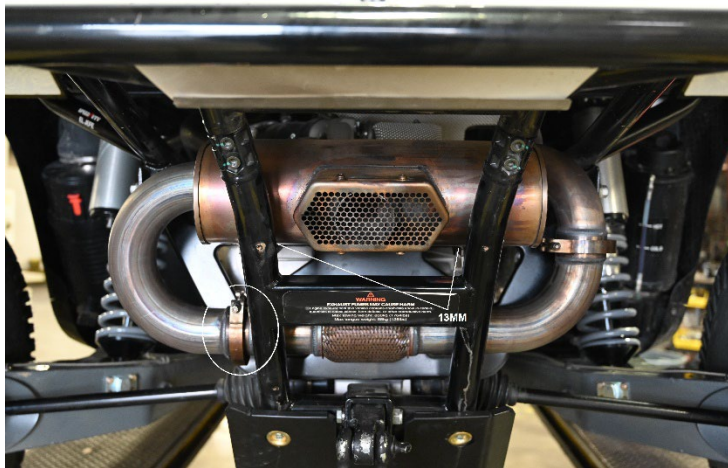


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|----------|---------------------|----------|----------------------------------|
| A | 999701166S-B | 1 | MUFFLER ASSEMBLY |
| B | 999701167S-B | 1 | BEAUTY PLATE |
| C | 500433-B | 2 | DOUBLE WALL SLASH CUT TIP |
| D | M6x16x1.0 | 4 | BEAUTY PLATE BOLT |

Thank you for purchasing our Gibson Exhaust system for your vehicle.

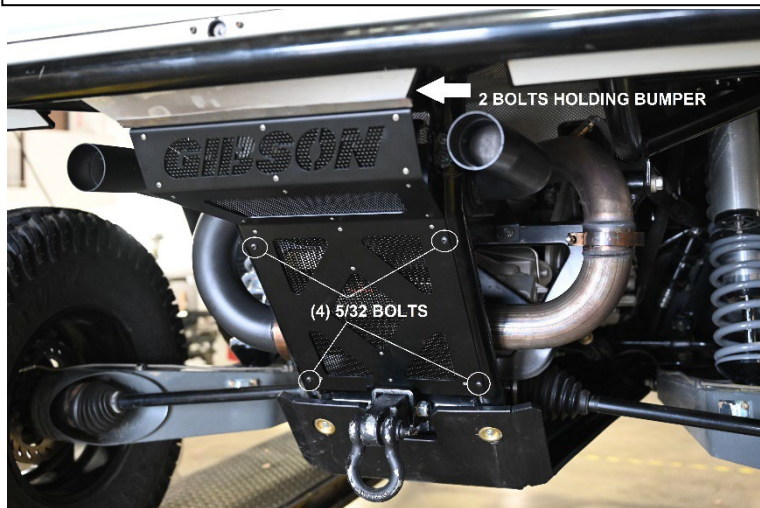
**If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
Monday through Friday, 8:00 am to 5:00 pm.**

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed un-bolt the muffler and head pipe at the flange located behind the catalytic converter. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used.



3. First, remove the factory flex pipe and the muffler by removing both V-Band clamps using a **11MM** socket and both bolts holding the muffler to the frame using a **13MM** socket.

3. Then, install **Muffler Assy. A** into vehicle. Be careful as it's an extremely tight fit. Once muffler is bolted to the frame you may re-install the factory flex pipe and tighten down both V-Band Clamps. Re-use all factory hardware.



4. Then, remove factory bumper by unbolting the 2 bolts in the center of the bumper. Once removed, reinstall the bumper with **Beauty Plate B** between the frame and bumper mount plate re-using factory hardware. Leave bolts loose while you install **Bolt Kit D** using a **5/32 Allen wrench** onto the beauty plate. Once all bolts are in, center the plate and tighten all hardware. **(WE RECOMMEND USING A M6 X 1.0 TAP ON THE REAR 4 HOLES USED TO MOUNT THE BEAUTY PLATE TO CLEAN THE THREADS.) (BEAUTY PLATE HOLES MAY NEED TO BE DRILLED OUT MORE TO MATCH FRAME HOLES AS NOT ALL FRAMES ARE MADE IDENTICAL.)**



5. Lastly, install both **Tips C** to desired outlet length and tighten down. **(You may need to loosed bumper bolts and adjust bumper to get equal tip spacing.)**

WARNING: IDLING IN PARK WITH TAILGATE DOWN MAY CAUSE BURNING OR MELTING OF TAILGATE. IF SUCH IS TO HAPPEN GIBSON EXHAUST WILL NOT BE LIABLE FOR REPLACEMENT OF ANY DAMGED PARTS