



**INSTALLATION INSTRUCTIONS
MUFFLER REPLACEMENT KIT
2024+ Chevy Silverado / GMC Sierra 6.2L
1500 Crew Cab Short Bed 5.7”
“Factory Dual Exhaust Only with Active Exhaust”**

PART # 65718B



Item	Part Number	Quantity	Description
A	999701168S	1	MUFFLER ASSEMBLY
B	5758	2	2.75” U – Bolt Clamp
C	4170	1	3.5” U – Bolt Clamp

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm. PST 0106

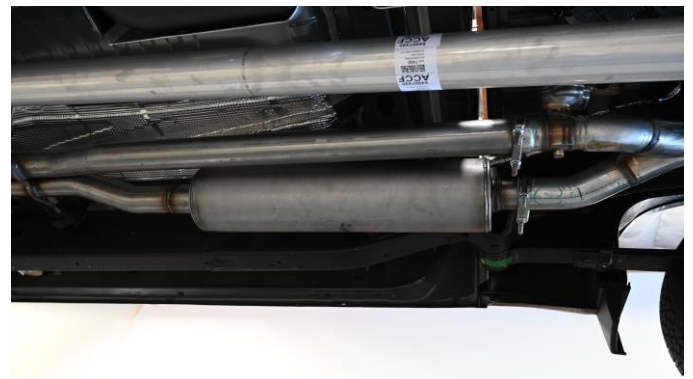
SUGGESTED TOOLS: ½" WRENCH, WD-40, Hacksaw

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2) FIRST, CUT BOTH OUTLET PIPES 1.25" FROM THE FACE OF THE MUFFLER (NOT THE LIP).

3) SECOND, YOU'LL NEED TO REMOVE THE EXHAUST FROM THE VEHICLE AND CUT THE FACTORY HEADPIPE 10" FROM THE END OF THE FLEX PIPE. WE WILL BE RE-USING THE FACTORY FLARE AND FLEX PIPE.



4) THEN, INSTALL HEADPIPE ONTO MUFFLER ASSY #A. ONCE INSTALLED YOU MAY INSTALL COMPLETE ASSEMBLY INTO THE VEHICLE AND WELD ONCE ALL CLEARANCES HAVE BEEN CHECKED.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.



INSTALLATION INSTRUCTIONS
TIP REPLACEMENT KIT
2024 Chevy Silverado 6.2L (DUAL TIP)
Universal Fit

PART # 500685-B & 500684-B



Item	Part Number	Quantity	Description
A	500684-B	1	DRIVER SIDE TIP ASSY
B	500685-B	1	PASSENGER SIDE TIP ASSY
C	5762	2	2½" BAND CLAMP

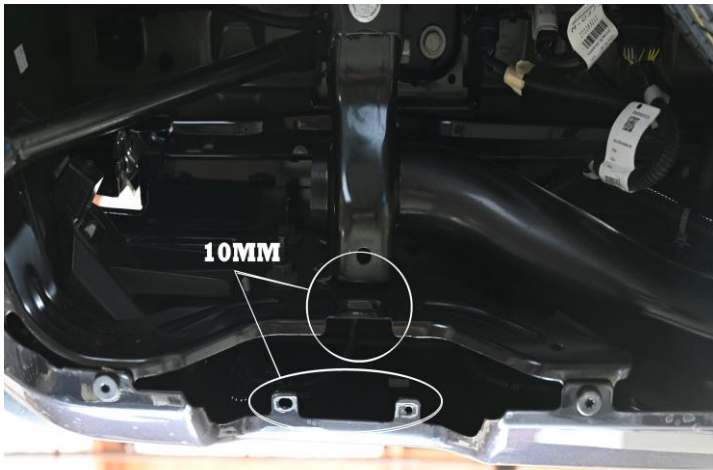
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CAREFULLY READ INSTRUCTIONS BEFORE INSTALLING PRODUCT

When installing this exhaust system make sure to use proper safety precautions. Therefore, make sure instructions are thoroughly read and understood before attempting to install. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust system to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 15MM SOCKET, 10MM WRENCH/SOCKET, WD-40, Hacksaw

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



1) FIRST, REMOVE **3** BOLTS HOLDING BOTH DRIVER AND PASSENGER SIDE FACTORY TIPS ON. THERE IS **2** LOCATED ON THE INSIDE OF THE BUMPER AND **1** LOCATED DIRECTLY ABOVE THE TIP.



2) SECOND, CUT DRIVER SIDE OUTLET PIPE 6" FROM THE REAR LEAF SPRING BUCKET.



3) THIRD, CUT PASSENGER SIDE OUTLET PIPE 6" FROM THE REAR LEAF SPRING MOUNTING BUCKET



4) FINALLY, ADJUST TIPS TO DESIRED LOOK AND DEPTH THEN TIGHTEN. **NOTE: THESE TIPS HAVE AN EXCEPTIONAL AMOUNT OF DEPTH ADJUSTMENT**

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