

INSTALLATION INSTRUCTIONS Resonator Appearance Kit Yukon, 3.OL Diesel, 2WD/4WD

PART # 615640



Item	Part Number	Quantity	Description
А	999701139s	1	3.0" Exit Pipe
В	OHD300	1	3.0" U-Bolt Clamp
С	500641	1	4" Rolled Round Slash Cut Tip

CAREFULLY READ INSTRUCTIONS BEFORE INSTALLING PRODUCT

When installing this exhaust system make sure to use proper safety precautions. Therefore, make sure instructions are thoroughly read and understood before attempting to install. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust system to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: Sawzall or hack-saw, 1/2", 9/16" socket or wrench, 15mm deep socket or wrench. Hanger removal tool or large channel-lock pliers, WD-40 and Jack Stands.

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust, you'll need to cut it where indicated in the photo above. (Factory rubber hanger grommet will be re-used, use wd-40 to aid in removal.)



3. Install exit pipe #a onto stock pipe. Use clamp #b, do not tighten.



4.) Install the tip to your desired location then tighten the clamp.



GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.