



INSTALLATION INSTRUCTIONS

2016-2021 Polaris RZR XP TURBO S MODEL
X-FACTOR EXHAUST
PART #98052



ITEM	PART #	QTY	DESCRIPTION
A	999701114ST	1	MUFFLER ASSEMBLY

Thank you for purchasing our Gibson Exhaust system for your vehicle.
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
Monday through Friday, 8:00 am to 5:00 pm. 03/06

EXHAUST INSTALLATION

PART# 98052

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

DO NOT WORK WITH HOT PIPES!!!

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by unbolting the factory rear heat shield bumper behind the factory muffler. You will re use the hardware for the Gibson install. Disconnect the 4 factory springs and remove the factory exhaust. Do not damage the factory exhaust gasket. You will re use this gasket.



2. Once you have removed the heat shield loosen the factory exhaust. Unbolt the headpipe entirely and remove the factory exhaust.

3. Next install the Gibson Muffler assembly. Install the top hanger mounts first then slide the inlet over the factory head pipe reusing the factory bolts to tighten the flange. Then attach the spring onto the top of the muffler.



"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..."