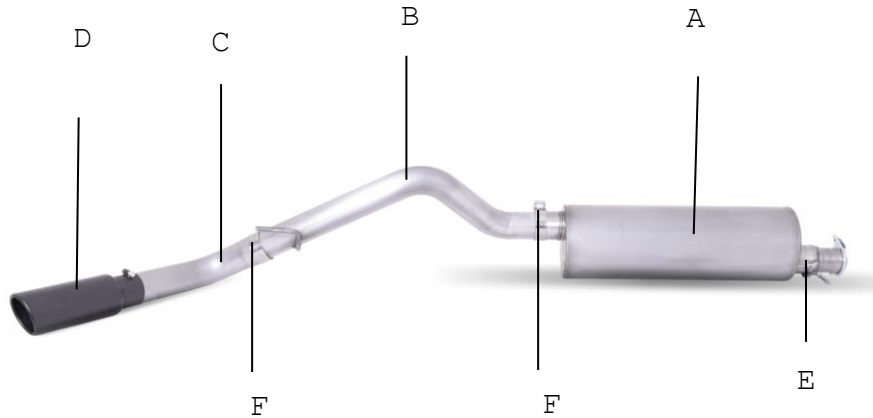




**INSTRUCTION MANUAL**  
**CAT-BACK SINGLE SIDE EXIT EXHAUST**  
**FORD RANGER 2.3L 2/4WD**  
**Super Crew 5' Bed**  
**PART# 619717B**

---



---

ITEM	PART #	QUANTITY	DESCRIPTION
A	999701031S	1	3.0" MUFFLER ASSEMBLY
B	999701033S	1	3.0" SS OVERAXLE TAILPIPE
C	999701032S	1	3.0" SS EXIT PIPE
D	500641-B	1	4.0" BLACK CERAMIC TIP
E	5757	1	2.5" CLAMP
F	5763	2	3.0" BAND CLAMP

---

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM.

# INSTALLATION INSTRUCTIONS #619717B

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

## SUGGESTED TOOLS:

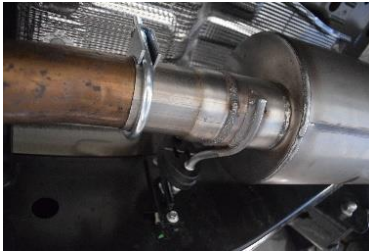
15mm SOCKET AND WRENCH, 9/16" SOCKET AND WRENCH, 1/2" SOCKET, 1/2" WRENCH, JACK STAND, HACKSAW,



**1. LAY OUT THE EXHAUST AND COMPARE PART NUMBERS. FOR AN EASIER REMOVAL OF THE STOCK EXHAUST YOU CAN CUT THE TAILPIPE BEHIND THE MUFFLER USING A HACKSAW. LOOSEN THE FACTORY CLAMP IN FRONT OF THE MUFFLER. NOW REMOVE YOUR STOCK EXHAUST. LEAVE ALL RUBBER GROMMETS IN PLACE.**



**4. INSERT THE OVERAXLE TAILPIPE #B INTO THE OUTLET OF THE MUFFLER 1 1/2" TO 2" INTO THE MUFFLER AND ATTACH USING CLAMP. INSERT WELDED HANGER INTO FACTORY RUBBER GROMMET. DO NOT TIGHTEN**



**2. SLIDE MUFFLER ONTO THE HEADPIPE 1 1/2" TO 2". SO THAT THE LOCATOR PIN LOCATES INTO THE NOTCH ON THE MUFFLER ASSEMBLY. USE JACK STAND TO SUPPORT THE MUFFLER. ATTACH CLAMP #E AT THE INLET OF THE MUFFLER. THE MUFFLER OUTLET SHOULD BE POSITIONED AT ABOUT 1 O'CLOCK. DO NOT TIGHTEN**



**5. SLIDE EXIT PIPE #C USE CLAMP #F TO ATTACH PIPES TOGETHER. ROTATE EXIT PIPE TO ALLOW FOR PROPER CLEARANCE FOR TIP. DO NOT TIGHTEN.**



**3. INSERT REAR MUFFLER HANGER INTO CORRESPONDING RUBBER GROMMET.**



**6. INSTALL THE BLACK CERAMIC TIP. ROTATE AND SLIDE TIP TO DESIRED LOCATION AND FIT. NOW TIGHTEN ALL CLAMPS, HANGERS, AND BOLTS.**

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL BRAKE LINES, TIRES, SHOCKS, FUEL LINES, ETC...**