



INSTALLATION INSTRUCTIONS

Black Elite Single Swept Side Stainless Steel Exhaust

2022 Ford Maverick Super Crew 2.0L Eco Boost AWD

PART #619719B

ITEM	PART #	QTY	DESCRIPTION
A	999701127S	1	2.5" Headpipe
B	999701128S	1	Muffler Assembly
C	999701129S	1	2.5" Over axle pipe
D	999701130S	1	2.5" Exit pipe
E	5762	4	2.50" Band Clamp
F	500417-B	1	4.0" Black Ceramic Stainless Steel Exhaust Tip

**Thank you for purchasing our Gibson Exhaust system for your vehicle.
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
Monday through Friday, 8:00 am to 5:00 pm. 0222**

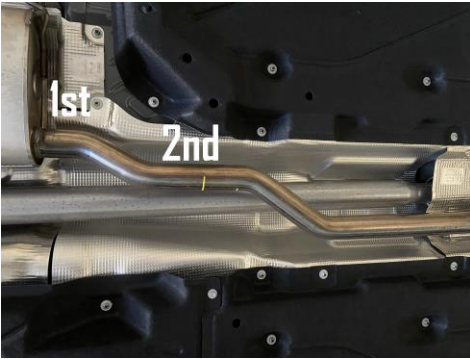
EXHAUST INSTALLATION

PART# 619719B

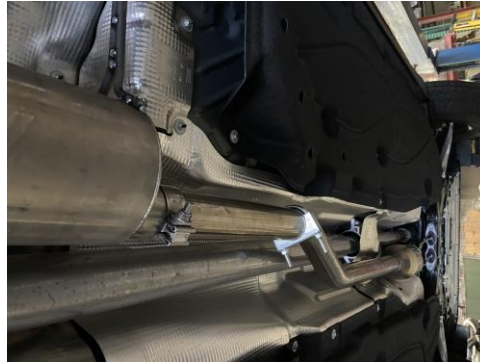
WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

DO NOT WORK WITH HOT PIPES!!!

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting 13" in front of factory muffler. Please reference photo below. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used. Remove the rest fo the factory exhaust



2. Please note the cut will be in the 2nd straight section in front of the factory muffler and is 13" from the front of the factory muffler forward.



3. Install Head pipe Item # A onto the factory pipe. Slide the muffler onto item # A. Be sure to mark all slip connections 3.0" to help determine the pipe position. Loosely tighten down.



4. Install the over axle pipe into the muffler. Loosely tighten down.



5. Install the exit pipe onto the over axle pipe and insert into rubber hangers. With exhaust loose make adjustments to find the proper tip position and clearance from all vehicle's components.



6. With proper clearance from spare tire, install the exhaust tip onto the tailpipe. The system was designed to have the tip 1" below the bumper panel of the vehicle. With the tip in your desired position begin to tighten down all clamp connections from the front head pipe back.



7. Be sure to check all clearance after each section has been tightened to be sure there is proper clearance. It may take 4-500 miles for your vehicle to fully adjust to the changes in exhaust flow.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..." TORQUE ALL CLAMPS TO APPROX. 100 TO 150 FT LBS.