



# Installation Instructions

Stainless Axle Back Quad Tip Rear Exhaust System  
2020-2021 Ford Explorer ST 3.0L Eco-Boost  
(Factory Quad Tip Exhaust)

Part #619718

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**Note: The kit includes Polished Stainless Steel Exhaust Tips**

ITEM	PART	QUANTITY	DESCRIPTION
A	999701122S	1	2.25" SS Passenger Muffler Assembly
B	999701123S	1	2.25" SS Driver Muffler Assembly
C	5756	2	2.25" Clamp
D	500433	4	Rolled Round Tip

Thank you for purchasing our Gibson Exhaust System for your vehicle.  
If you need further assistance, please do not hesitate to call our technical department at  
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

# Installation Instructions #619718

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 9/16", wrenches & sockets, WD-40, hacksaw

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



1. First you'll need to cut both tailpipes 1.5" from the beginning of each straight closest to the muffler, the cuts are marked in this photo. **(BE SURE YOU CUT CORRECTLY).**

Once cut you may remove both muffler assembly's and clean the burr on both pipes that are still on the vehicle.

2. Next, you may install driver side muffler assy. #A onto the factory pipe using clamp #C.

3. Now begin installing the passenger side muffler assy. #B using another clamp #C. Once finished you may install all tips #D onto the exits and tighten the exhaust.



GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**