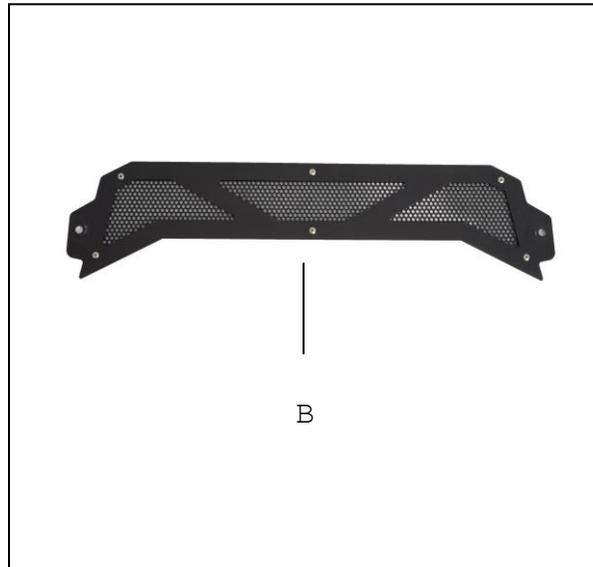




# INSTALLATION INSTRUCTIONS

2020 Polaris RZR XP PRO  
Dual Side Exit Black Exhaust with Stainless Tips and Badge  
**PART #98051**

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ITEM	PART #	QTY	DESCRIPTION
A	999701080S	1	MUFFLER ASSEMBLY
B	999701081S-B	1	GIBSON BACK BEAUTY PLATE

Thank you for purchasing our Gibson Exhaust system for your vehicle.  
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044  
Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION

When installing this exhaust system make sure to use proper safety precautions. Use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 14-17mm wrenches & sockets, spring hook and screwdriver

**1.** Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual before installation.



**2.** Remove the factory exhaust by un-bolting the factory rear shield that covers the muffler. You will re-use the hardware for the Gibson install. Disconnect the 2 factory springs and unbolt the factory exhaust. **Do not damage the factory exhaust gasket.** You will re-use this gasket. Remove both lower aluminum brackets that hold the factory exhaust shield. They will not be used with this kit.

**3.** Next, install the Gibson Muffler assembly by sliding the two hangers on the muffler into the rubber isolators in the frame while also aligning the three exhaust studs from the turbo headpipe into the three bolt flange. Re-use the factory nuts with anti-seize on the threads and fully tighten.

**4.** Re-install the factory upper spring into its original location and attach to the spring hole on the muffler assembly.



**5.** Lastly, install your new Gibson Beauty Plate onto the upper holes in the rear plastic bumper using the factory hardware as shown in picture. Re-check all hardware for tightness and enjoy the Gibson experience.

**"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..."**