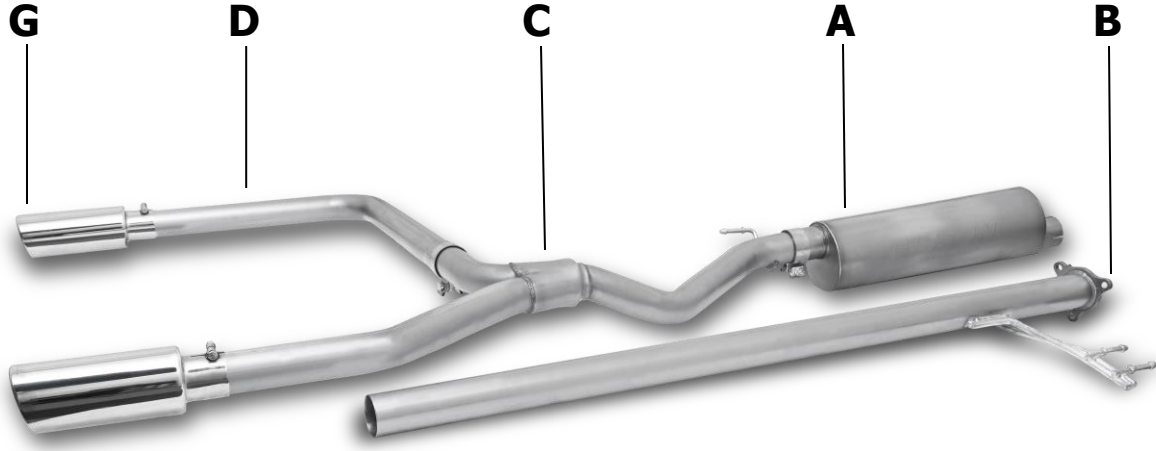




**INSTRUCTION MANUAL**  
**CAT-BACK SPLIT REAR EXHAUST**  
2017-20 HONDA RIDGELINE 3.5L V6 2/4WD

**PART # 614002**



<u>Item</u>	<u>Part Number</u>	<u>Quantity</u>	<u>Description</u>
A	788200SV	1	SFT Muffler
B	999701084S	1	Head Pipe
C	999701085S	1	Over Axle Pipe Assembly
D	999701086S	1	Driver Side Exit Pipe
E	800044	2	Driver and Passenger side exit pipe Hanger Bracket
F	5762	5	2 1/2" Band Clamp
G	500640	2	Rolled Edge Tip

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle.  
If you need further assistance, please do not hesitate to call our Technical department at  
1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm

# CAREFULLY READ INSTRUCTIONS BEFORE INSTALLING PRODUCT

When installing this exhaust system make sure to use proper safety precautions. Therefore, make sure instructions are thoroughly read and understood before attempting to install. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust system to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** Sawzall or hack-saw, 1/2", 9/16" socket or wrench, 15mm deep socket or wrench. Hanger removal tool or large channel-lock pliers, WD-40 and Jack Stands.



TO REMOVE YOUR STOCK EXHAUST, CUT THE SYSTEM IN HALF THEN UN-BOLT IT FROM THE FLANGE LOCATED JUST IN FRONT OF THE MUFFLER, REMOVE HANGERS FROM RUBBER GROMMETS, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE. REMOVE HEAT SHIELD ABOVE FACTORY MUFFLER AS IT WILL NOT BE NEEDED.



BOLT ON HANGER #E AS SEEN IN PHOTO AND USE CLAMP #F TO HOLD IN PLACE. INSTALL OVER AXLE PIPE ASSY #C INTO MUFFLER 1 1/2" TO 2". INSERT HANGER INTO RUBBER GROMMET, USE CLAMP #F TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL HEADPIPE #B ONTO STOCK FLANGE. INSERT WELDED HANGERS INTO RUBBER GROMMET.



INSTALL DRIVERS SIDE EXIT PIPE #D ONTO PIPE #C 1 1/2" TO 2"., USE CLAMP #F TO SECURE PIPE TO ASSY. DO NOT TIGHTEN FULLY. INSTALL HANGER #E IN THE SAME LOCATION AS THE OTHER SIDE, USE CLAMP #F TO HOLD PIPE IN PLACE.



INSTALL MUFFLER #A ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP #F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER. OUTLET SHOULD BE CLOCKED AT 9 O' CLOCK



INSTALL YOUR TIPS TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL CLAMPS FROM THE FRONT WORKING YOUR WAY BACK.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc. to prevent heat related damage or fire.