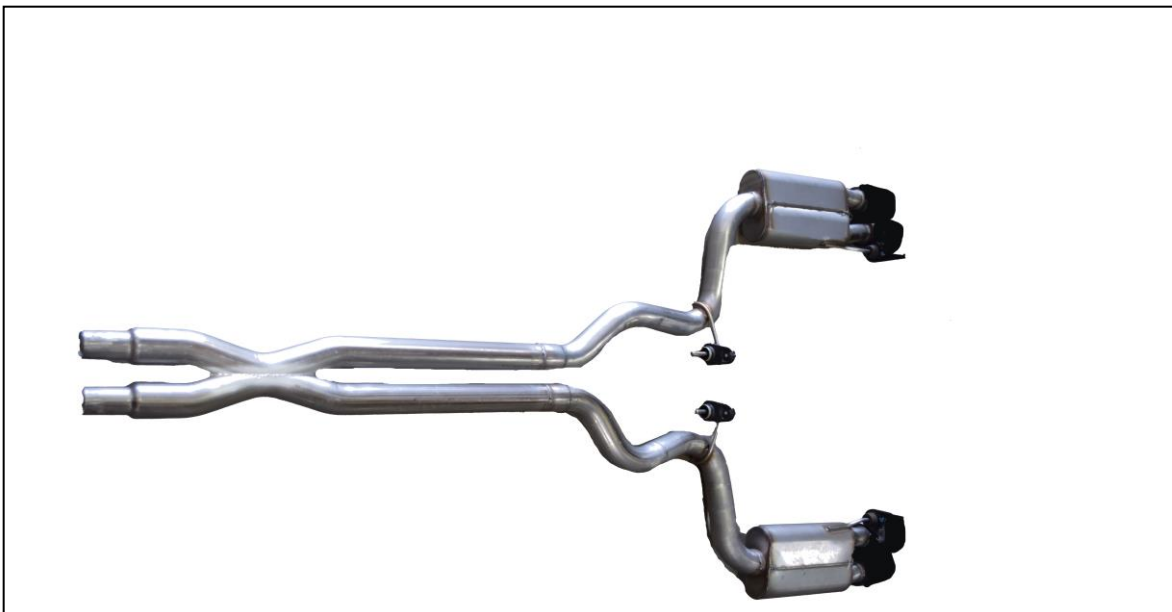




Installation Instructions

Stainless Steel Dual Rear Exhaust w/ X-Pipe
Ford Mustang GT, 5.0L

Part # 619017



PART	QUANTITY	DESCRIPTION
A	1	Driver side muffler assembly with dual 4" intercooled tip
B	1	Passenger side muffler assembly dual with 4" intercooled tip
C	1	Stainless 3" X-Pipe
D	2	3" Band Clamp

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #619017

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the rear support brackets



1. To remove your stock exhaust, loosen the two clamps just in front of the resonator and remove the four exhaust hanger brackets behind the rear axle. With the hanger brackets still attached to the exhaust system, remove it from the vehicle.



4. Repeat procedure Step 3 to install the passenger side muffler assembly #B.



2. Install your Gibson X-Pipe # C using the factory clamps. Keep clamps slightly loose for adjustment.



5. With all exhaust components in place, adjust system to desired fit and tighten all bolts and clamps working from the front of the exhaust system to the back. Check for clearance on all pipes and tip location

Inspect all fasteners after 25-50 miles of operation and re-Tighten as necessary



3. Next, install the Driverside muffler assembly #A by sliding the factory exhaust hanger brackets onto the hangers of the assembly, sliding a 3" band clamp # D, onto the inlet and slipping the inlet onto the driver side exit of the X-Pipe making sure the muffler assembly is fully seated onto the X-Pipe. Bolt the exhaust hanger brackets back into place and fully tighten bolts. Keep the 3" band clamp slightly loose for adjustment.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust.

Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.