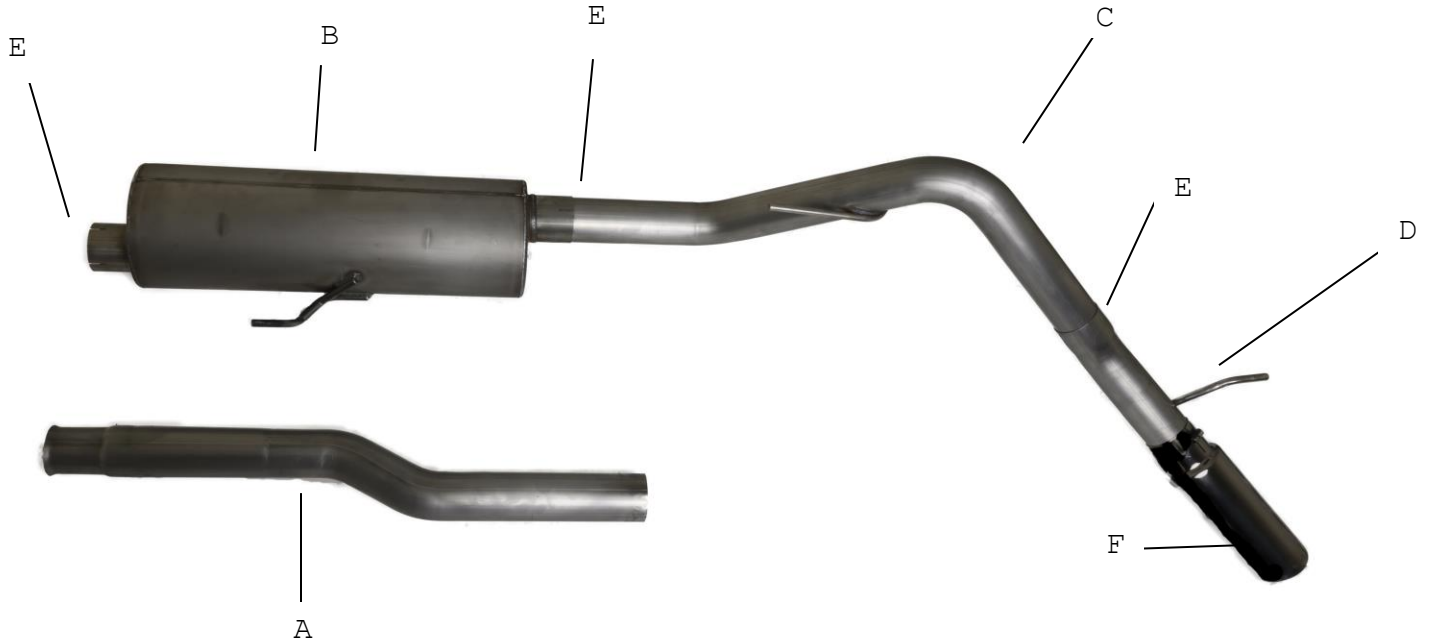


**INSTALLATION INSTRUCTIONS**  
**Black Elite Single Exhaust System**  
**Jeep Gladiator 3.6L V6**  
**PART #617409B**



Item	Part Number	Quantity	Description
A	999701043S	1	3" Headpipe
B	999701046S	1	Muffler Assembly
C	999701044S	1	3" Overaxle Pipe
D	999701045S	1	3" Exit Pipe
E	5763	3	3" Band Clamp
F	500641-B	1	4" Black Rolled Edge Angle Exhaust Tip

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm. PST

## CAREFULLY READ INSTRUCTIONS BEFORE INSTALLING PRODUCT

When installing this exhaust system make sure to use proper safety precautions. Therefore, make sure instructions are thoroughly read and understood before attempting to install. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust system to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** Sawzall or hack-saw, 1/2", 9/16" socket or wrench, 15mm deep socket or wrench. Hanger removal tool or large channel-lock pliers, WD-40 and Jack Stands.

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual before installation.



2. To remove the stock exhaust Start by removing the spare tire and the heat shield. Next, cut the exhaust behind the second Muffler. Finally, loosen the clamp securing the headpipe and remove the entire system. Do not damage the factory clamp as you will reuse it to mount on your new system.



3. Install head pipe # A onto your existing stock front pipe and attach with the factory band clamp. Keep clamp slightly loose.



4. Slide the band clamp #E onto each end of the muffler. Next install muffler assembly #B headpipe 1½"-2", with the louvers facing towards the converter. Make sure you slide the muffler hanger into the stock rubber insulator. Use a jack stand to support the muffler. Do not tighten clamp. Muffler inlet is looking into the louvers.



5. Remove factory rubber insulator from the frame. Install the overaxle pipe #C onto the muffler. Next, re-install the stock factory rubber insulator.



6. Remove the rear factory rubber insulator. Install the exit pipe #D onto the overaxle pipe and attach with band clamp# E. Re-install the factory rubber insulator. Do not tighten.



7. Install exhaust tip onto the exit pipe to the desired length, and attach with bolt kit supplied. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner weekly to prevent tip from discoloration. Inspect all clamps and bolts after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.