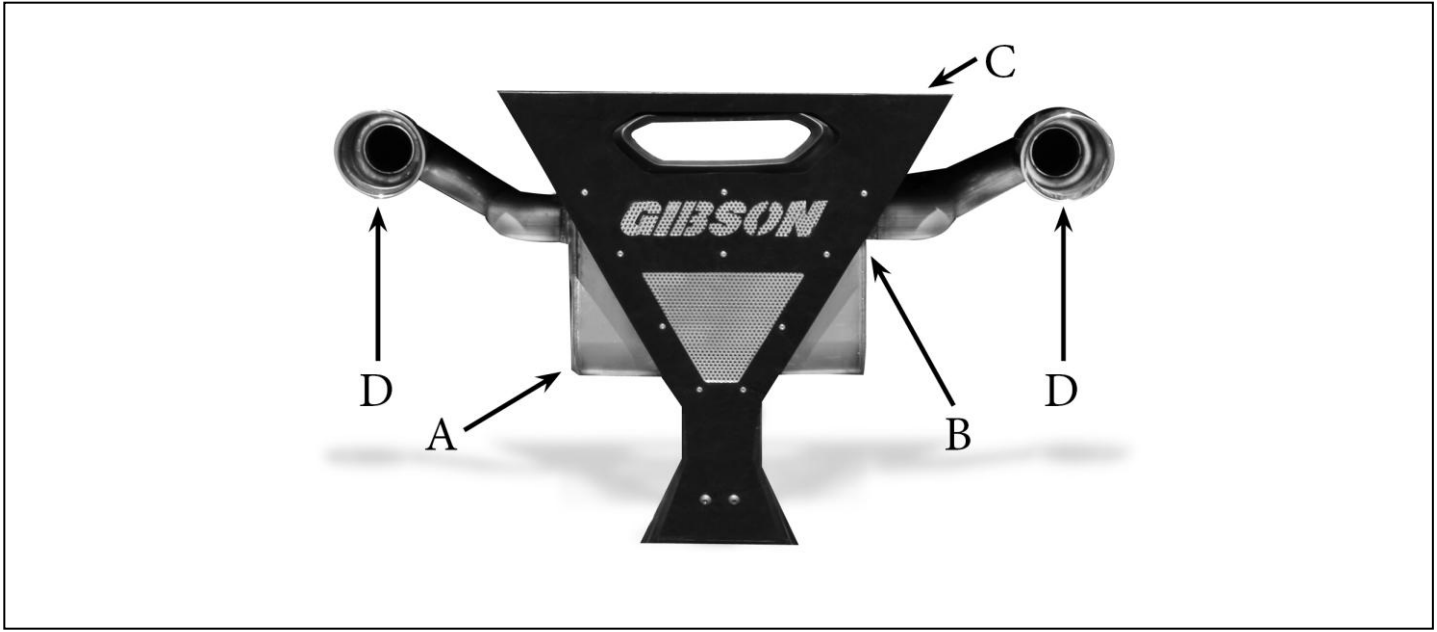




INSTALLATION INSTRUCTIONS

Yamaha YXZ 1000R
 Twin Dual Rear Exit Stainless Steel Exhaust
PART #98029



ITEM	PART #	QTY	DESCRIPTION
A	999700900S	1	MUFFLER ASSEMBLY
B	999700901S	1	HEAD PIPE ASSEMBLY
C	999700902-B	1	BEAUTY PLATE ASSEMBLY
D	500658	2	STAINLESS POLISHED 4.0" INTERCOOLED EXHAUST TIPS.
E	800027	2	TAILPIPE HANGER
F	BO-1084	1	BOLT KIT FOR BEAUTY PLATE ASSEMBLY
G	BO-1083	1	BOLT KIT FOT TAILPIPE BRACKETS / MUFFLER ASSEMBLY
H	5760	1	2.25" CLAMP

**Thank you for purchasing our Gibson Exhaust system for your vehicle.
 If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
 Monday through Friday, 8:00 am to 5:00 pm. 12/15**

EXHAUST INSTALLATION

PART# 98029

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

DO NOT WORK WITH HOT PIPES!!!

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Start by jacking up the rear of your SXS and put it on jack stands then remove driver side rear tire and the driver side shock. This makes for easier removal of your stock exhaust and installation of you new one. Remove the factory exhaust by unbolting the factory header and headpipe. You will re-use the clamp and hardware including the factory exhaust gasket & slip joint gasket. The removal of your stock muffler can be time consuming and a bit tricky trying to rotate it so it will remove out the rear of the sxs. Un-bolt the muffler from the bracket and leave muffler in place next remove the 4 bolts holding the muffler bracket to the frame do not loose these you will re-use them. Now the stock muffler should come out by moving it towards the motor then bring it out on the right or left side of your rear frame.



Install your Gibson muffler assembly into the frame using the hardware provided leave all hardware loose til the last step this is important for adjustments in the final step.



Next install tailpipe brackets onto existing bolt using the 6mm flange nuts provided use some red locktight on these leave loose till install is complete. Next install hardware to bolt the bracket to the tailpipes use red locktight on these also.



Install the headpipe into muffler make sure you slide the clamp onto the muffler first, use hardware provided to bolt down the headpipe. Next remove the exhaust gasket from the stock muffler and install into you new headpipe.(this is needed to seal the headpipe to header)



Re install your factory header using the stock hardware make sure to insert it into the new headpipe.



Adjust your kit so the tips are coming out level tighten all nuts, bolts and clamps. Re install rear shock by installing upper bolt first.



Final step install the rear plate using the hardware provided see picture for upper mounts. Be sure to torque all bolts down tight and re check after first ride.