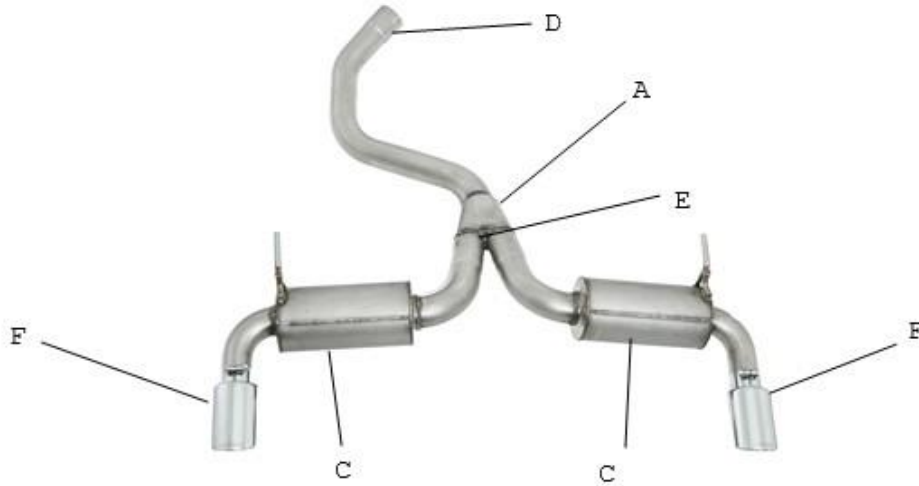




## INSTALLATION INSTRUCTIONS

### Dual Split Stainless Exhaust System

Jeep KL Cherokee 3.2L, 2.0L 4x4  
Trailhawk, Trailhawk Elite, Upland  
Part# 617208



| ITEM | Part Number | Quantity | Description                                 |
|------|-------------|----------|---|
| A    | 999701068S  | 1        | 2.5" Y-pipe Assembly                        |
| B    | 999701065S  | 1        | Driver Side Muffler Assembly                |
| C    | 999701067S  | 1        | Passenger Side Muffler Assembly             |
| D    | 5757        | 1        | 2.5" Clamp                                  |
| E    | 5762        | 2        | 2.5" Band Clamp                             |
| F    | 500433      | 2        | 4in. T304 Stainless Dual Wall Slash-Cut Tip |

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your Vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm PST.

## CAREFULLY READ INSTRUCTIONS BEFORE INSTALLING PRODUCT

When installing this exhaust system make sure to use proper safety precautions. Therefore, make sure instructions are thoroughly read and understood before attempting to install. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust system to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** Sawzall or hack-saw, 1/2", 9/16" socket or wrench, 15mm deep socket or wrench. Hanger removal tool or large channel-lock pliers, WD-40 and Jack Stands.



1. Remove the factory exhaust by loosening the band clamp at the front of the muffler assembly. (See Picture) Then remove both aluminum hangers from the frame that holds up the muffler. Remove the muffler by sliding it off the mid-pipe then dropping the muffler down and out of the vehicle.



2. Using a jack-stand or muffler stand to support the factory mid-pipe, slide the supplied 3" Clamp (Item D) onto the entrance of the Y-Pipe (Item A) and then slip the Y-Pipe onto the factory mid-pipe. Be sure to locate the notch around the pin in the factory mid-pipe. Keep clamp slightly loose.



3. Install the Driver Side Muffler Assembly (Item B) by sliding the 2 1/2" Band Clamp (Item E) on the entrance of the assembly, installing the factory aluminum hanger on the assembly, and then sliding the entrance onto the left tube of the Y-Pipe. Return the factory hanger to its position with the factory hardware. Keep clamp and hanger loose.



4. Install the Passenger Side Muffler Assembly (Item C) the same way you installed the Driver Side Muffler in the previous step.



5. Install the supplied Tips (Item F) and leave them slightly loose for adjustment. Adjust the rest of the system for optimal fitment and clearance and tighten all clamps and bolts moving from front to back of the exhaust system.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.