

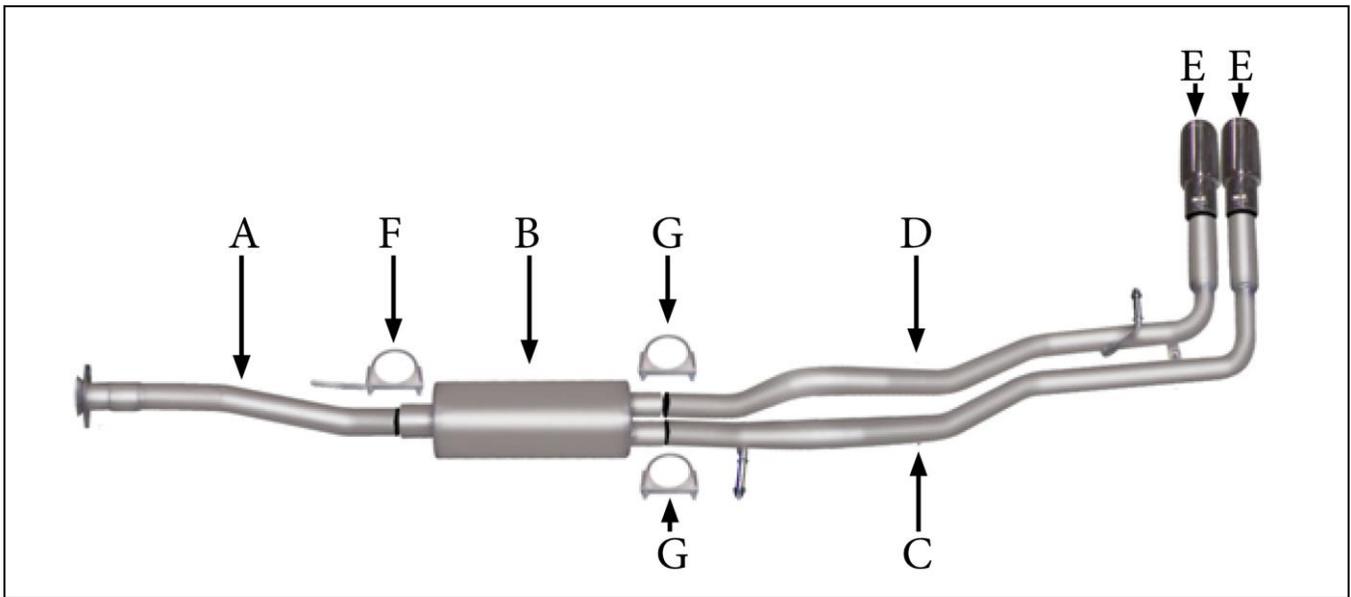
Installation Instructions

Cat-Back Dual Sport Exhaust

Colorado / Canyon 2.5L-3.6L 2/4wd

Crew Cab, Long Bed/Short Bed & Z71 Model

Part #65585B



ITEM	PART	QUANTITY	DESCRIPTION
A	999700871S	1	3.0" Headpipe w/ flange GP-115
B	11235S	1	Superflow SFT Muffler
C	999700879S-1	1	2.25" Drivers side tailpipe
D	999700880S-1	1	2.25" Passenger side tailpipe
E	500639-B	2	Black Ceramic tip
F	Ohd300	1	3" clamp
G	5756	2	2.25" clamp
H	BO-906	1	Bolt kit for tailpipes

Thank you for purchasing our Gibson Exhaust System for your vehicle.
 If you need further assistance, please do not hesitate to call our technical department at
 (800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #65585B

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, and jack stand

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove your stock exhaust, unbolt the 2-bolt flange located in front of the muffler. For an easier removal of the factory exhaust cut off your tailpipe behind the muffler outlet. Leave all rubber grommets in place. Use WD-40 to aid in the removal of the hangers from the rubber grommets.



5. Install the driver side over axle tailpipe #C into muffler 1.5-2". Use clamp #G to secure tailpipe and muffler. Insert welded hangers into rubber grommets.



3. Install headpipe #A onto your existing stock 2-bolt flange. Use stock nuts to secure. Do not tighten
On short beds cut 12.5" off headpipe



6. Install passenger side tailpipe #D into muffler 1.5-2" and attach with clamp #G. Use bolt kit #H to attach the tailpipes together. Do not tighten. Insert welded hanger into rubber grommet.



4. Install muffler #B onto headpipe #A 1.5-2". Use a jack stand to support the muffler. Use clamp #f to secure muffler to headpipe. Do not tighten.



7. Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust.

Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.