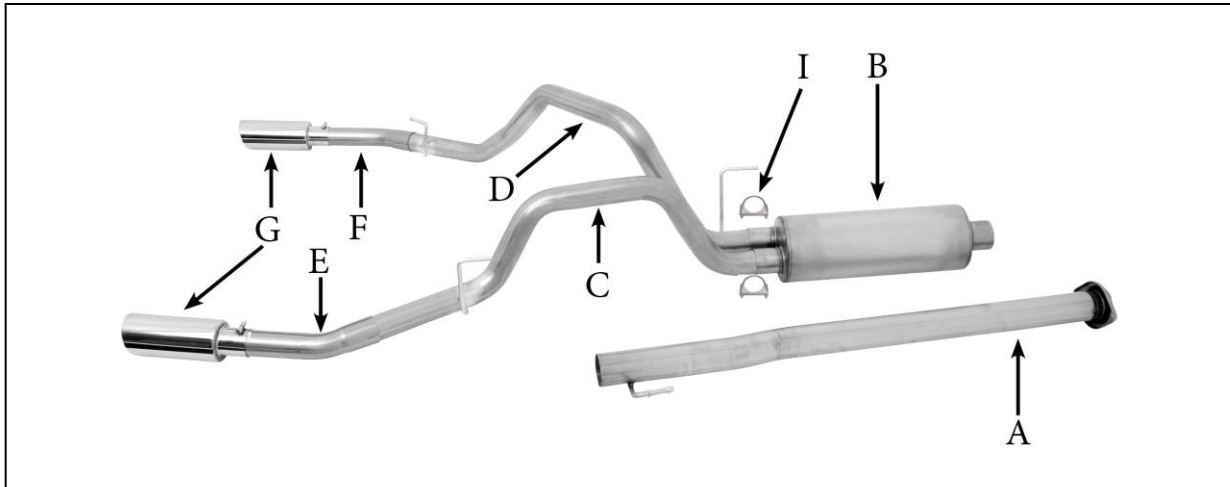


**INSTRUCTION MANUAL**  
**CAT-BACK SPLIT REAR EXHAUST**

FORD F150 TRUCK 5.0L2/4WD  
 SUPERCREW, SHORT BED 5.6" / LONG BED 6.5"

**PART #69545B**



\*All pictures shown are for illustration purpose only. Actual product may vary due product specifications.

ITEM	PART#	QUANTITY	DESCRIPTION
A	999700838S	1	3" HEADPIPE WITH WELDED HANGER/AND FLANGE
B	758219S	1	SUPERFLOW MUFFLER
C	999700840S	1	2.5"PASSENGERSIDE OVERAXLE TAILPIPE
D	999700864S	1	2.5"DRIVERSIDE OVERAXLE TAILPIPE W/HANGERS
E	999701026S	1	2.5" PASSENGER SIDE EXIT PIPE
F	999701027S	1	2.5" DRIVER SIDE EXIT PIPE
G	500640-B	2	4" ROLLED EDGE TIP
H	OHD300	3	3" CLAMP
I	5757	4	2.5" CLAMP
J	800041	1	DRIVERSIDE REAR TAILPIPE HANGER
K	4240	1	RUBBER GROMMET
L	*BO-1045	1	REAR TAILPIPE HANGER BOLT KIT *
M	BO-1020	1	BOLT KIT FOR HEADPIPE
N	999700960S	1	6.5" LONG BED EXTENSION PIPE

**Will not fit SVT Raptor or Harley Davidson Edition**

**"WILL FIT WITH 18" SPARE TIRE"**

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical department at 1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION #69545B

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

**NOTE:** Long bed models with 6.5" will use the item number N to lengthen the Gibson Head pipe Item A. You will measure 15" from the Gibson Flange to the rear of the head pipe and cut. The extension pipe will be added between the cut adding the necessary length to the head pipe to fit your longer wheelbase. Use the provided clamps to secure the extensions pipe in place at the end of the install.

## SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, 15MM WRENCH & SOCKET WD-40, MEASURING TAPE

TO REMOVE YOUR STOCK EXHAUST,  
REMOVE IT FROM THE FLANGE

JUST IN FRONT OF THE  
MOVE HANGERS FROM  
GROMMETS BY PULLING  
TOWARDS THE REAR OF  
THE TRUCK. USE WD-40 TO AID IN  
REMOVING GROMMETS IN



INSTALL HEADPIPE # A INTO STOCK  
FLANGE ATTACH WITH BOLT KIT  
PROVIDED. DO NOT TIGHTEN. INSERT  
WELDED HANGER INTO RUBBER  
GROMMET.



INSTALL MUFFLER # B ONTO  
HEADPIPE 1 1/2" TO 2". USE CLAMP #  
G TO SECURE MUFFLER TO  
HEADPIPE. DO NOT TIGHTEN. USE  
A JACK STAND TO HOLD UP THE  
MUFFLER. OUTLETS SHOULD BE  
LEVEL.



ON DRIVER SIDE: ATTACH  
REAR TAILPIPE HANGER #I TO  
FRAME USING BOLT KIT  
PROVIDED



PASSENGER SIDE  
INSTALL HEADPIPE # A  
ONTO MUFFLER  
FLANGE. WELD  
HEADPIPE TO MUFFLER  
FLANGE. USE RUBBER  
GROMMETS TO ATTACH  
HEADPIPE TO MUFFLER,  
IF NECESSARY.



DRIVER SIDE  
INSTALL HEADPIPE # A  
ONTO MUFFLER  
FLANGE. WELD  
HEADPIPE TO MUFFLER  
FLANGE. USE RUBBER  
GROMMETS TO ATTACH  
HEADPIPE TO MUFFLER,  
IF NECESSARY.



INSTALL EXIT PIPES # E & F  
ONTO TAILPIPES. ROTATE  
UNTIL LEVEL, USE CLAMP # H  
TO SECURE PIPES TOGETHER.  
DO NOT TIGHTEN.



INSTALL YOUR STAINLESS  
TIPS TO YOUR DESIRED LOOK,  
THEN GO BACK AND TIGHTEN  
ALL CLAMPS. ROTATE SYSTEM  
FOR BEST CLEARANCE BEFORE  
TIGHTENING.

MAKE SURE YOU AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.  
USE ZIP TIES TO TIE THE BRAKE LINES OUT OF THE WAY.