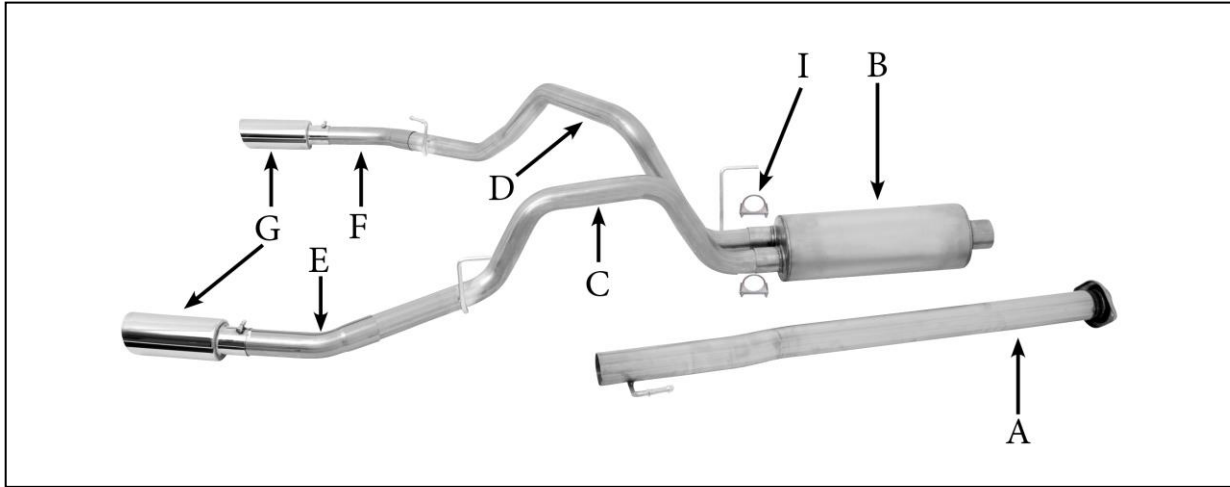




## INSTRUCTION MANUAL CAT-BACK SPLIT REAR EXHAUST

FORD F150 TRUCK 5.0L2/4WD  
SUPERCREW, SHORT BED 5.6" / LONG BED 6.5"

**PART #69545**



ITEM	PART#	QUANTITY	DESCRIPTION
A	999700838S	1	3" HEADPIPE WITH WELDED HANGER/AND FLANGE
B	758219S	1	SUPERFLOW MUFFLER
C	999700840S	1	2.5"PASSENGERSIDE OVERAXLE TAILPIPE
D	999700864S	1	2.5"DRIVERSIDE OVERAXLE TAILPIPE W/HANGERS
E	999701026S	1	2.5" PASSENGER SIDE EXIT PIPE
F	999701027S	1	2.5" DRIVER SIDE EXIT PIPE
G	500640	2	4" ROLLED EDGE TIP
H	OHD300	3	3" CLAMP
I	5757	4	2.5" CLAMP
J	800017	1	DRIVERSIDE REAR TAILPIPE HANGER
K	4240	1	RUBBER GROMMET
L	*BO-1045	1	REAR TAILPIPE HANGER BOLT KIT *
M	BO-1020	1	BOLT KIT FOR HEADPIPE
N	999700960S	1	6.5" LONG BED EXTENSION PIPE

**Will not fit SVT Raptor or Harley Davidson Edition**

**"WILL FIT WITH 18" SPARE TIRE"**

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical department at 1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION #69545

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

**NOTE:** Long bed models with 6.5" will use the item number N to lengthen the Gibson Head pipe Item A. You will measure 15" from the Gibson Flange to the rear of the head pipe and cut. The extension pipe will be added between the cut adding the necessary length to the head pipe to fit your longer wheelbase. Use the provided clamps to secure the extensions pipe in place at the end of the install.

## SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, 15MM WRENCH & SOCKET WD-40, MEASURING TAPE

TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE FLANGE LOCATED JUST IN FRONT OF THE MUFFLER REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



INSTALL HEADPIPE # A INTO STOCK FLANGE ATTACH WITH BOLT KIT PROVIDED. DO NOT TIGHTEN. INSERT WELDED HANGER INTO RUBBER GROMMET.



INSTALL MUFFLER # B ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP # G TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER. OUTLETS SHOULD BE LEVEL.



ON DRIVER SIDE: ATTACH REAR TAILPIPE HANGER #I TO FRAME USING BOLT KIT PROVIDED



INSTALL DRIVERS SIDE TAILPIPE # D INTO MUFFLER 1 1/2" TO 2". INSERT WELDED HANGERS INTO RUBBER GROMMETS. USE CLAMP # H TO SECURE PIPE TO MUFFLER, DO NOT TIGHTEN.



INSTALL PASSENGER SIDE TAILPIPE # C INTO MUFFLER 1 1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET, USE CLAMP # H TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. ROTATE PIPE TOWARDS DRIVERSIDE.



INSTALL EXIT PIPES # E & F ONTO TAILPIPES. ROTATE UNTIL LEVEL, USE CLAMP # H TO SECURE PIPES TOGETHER. DO NOT TIGHTEN.



INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK, THEN GO BACK AND TIGHTEN ALL CLAMPS. ROTATE SYSTEM FOR BEST CLEARANCE BEFORE TIGHTENING.



MAKE SURE YOU AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC. USE ZIP TIES TO TIE THE BRAKE LINES OUT OF THE WAY.