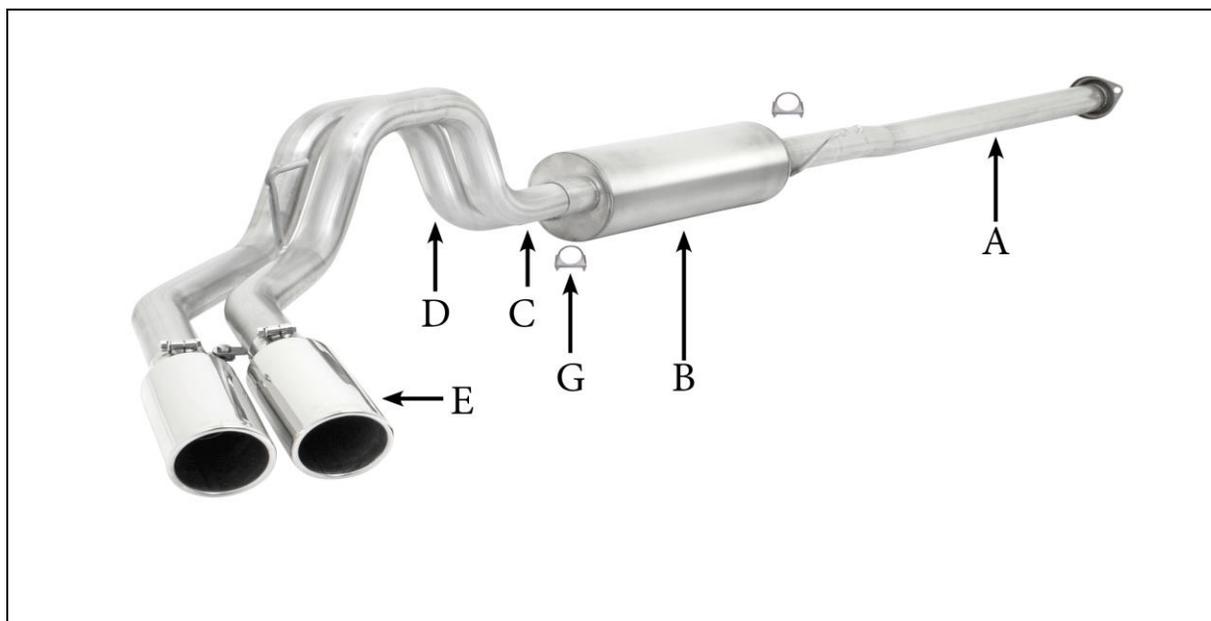




INSTRUCTION MANUAL
CAT-BACK DUAL SPORT EXHAUST

FORD F150 TRUCK 5.0L 2/4WD
SUPERCREW, SHORT BED 5.6" / LONG BED 6.5"

PART # 69221B



ITEM	PART#	QUANTITY	DESCRIPTION
A	999700838S	1	3" HEADPIPE WITH WELDED HANGER/FLANGE
B	789800S	1	SUPERFLOW MUFFLER
C	999701024S	1	2.5" PASSENGER SIDE TAILPIPE W/HANGER
D	999701025S	1	2.5" DRIVER SIDE TAILPIPE W/HANGER
E	500640-B	2	BLACK CERAMIC TIP
F	OHD300	3	3" CLAMP
G	5757	2	2.5" CLAMP
H	BO-906	1	BOLT KIT FOR TAILPIPES
I	BO-1020	1	BOLT KIT FOR HEADPIPE
J	999700960S	1	6.5" LONG BED EXTENSION PIPE

Will not fit SVT Raptor or Harley Davidson Edition

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle.
If you need further assistance, please do not hesitate to call our Technical department at
1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm

EXHAUST INSTALLATION #69221B

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

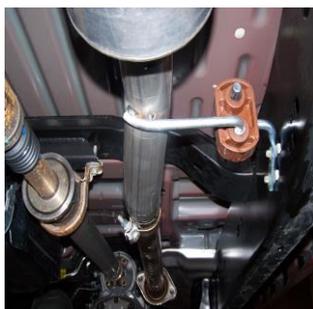
NOTE: Long bed models with 6.5" will use the item number J to lengthen the Gibson Head pipe Item A. You will measure 15" from the Gibson Flange to the rear of the head pipe and cut. The extension pipe will be added between the cut adding the necessary Length to the head pipe to fit your longer wheelbase. Use the provided clamps to secure the extensions pipe in place at the end of the install.

SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, WD-40, MEASURING TAPE



TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



INSTALL HEADPIPE #A ONTO STOCK FLANGE. INSERT WELDED HANGER INTO RUBBER GROMMET. USE BOLT KIT PROVIDED TO SECURE. DO NOT TIGHTEN.



INSTALL MUFFLER # B ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP # F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK



INSTALL PASS. SIDE TAILPIPE # C INTO MUFFLER 1 1/2" TO 2". INSERT HANGER INTO RUBBER GROMMET, USE CLAMP # G TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL DRIVERS SIDE TAILPIPE # D INTO MUFFLER 1 1/2" TO 2". INSERT HANGERS INTO RUBBER GROMMETS, USE CLAMP # G TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. THE TAB ON THIS PIPE SHOULD GO ON BOTTOM OF PASSENGER SIDE PIPE USE BOLT KIT # H TO SECURE TOGETHER.



INSTALL YOUR STAINLESS TIPS TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL CLAMPS FROM THE FRONT WORKING YOUR WAY BACK. AFTER YOU HAVE CHECKED FOR CLEARANCES GO BACK AND TIGHTEN ALL NUTS, BOLTS AND CLAMPS.

MAKE SURE YOU AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.