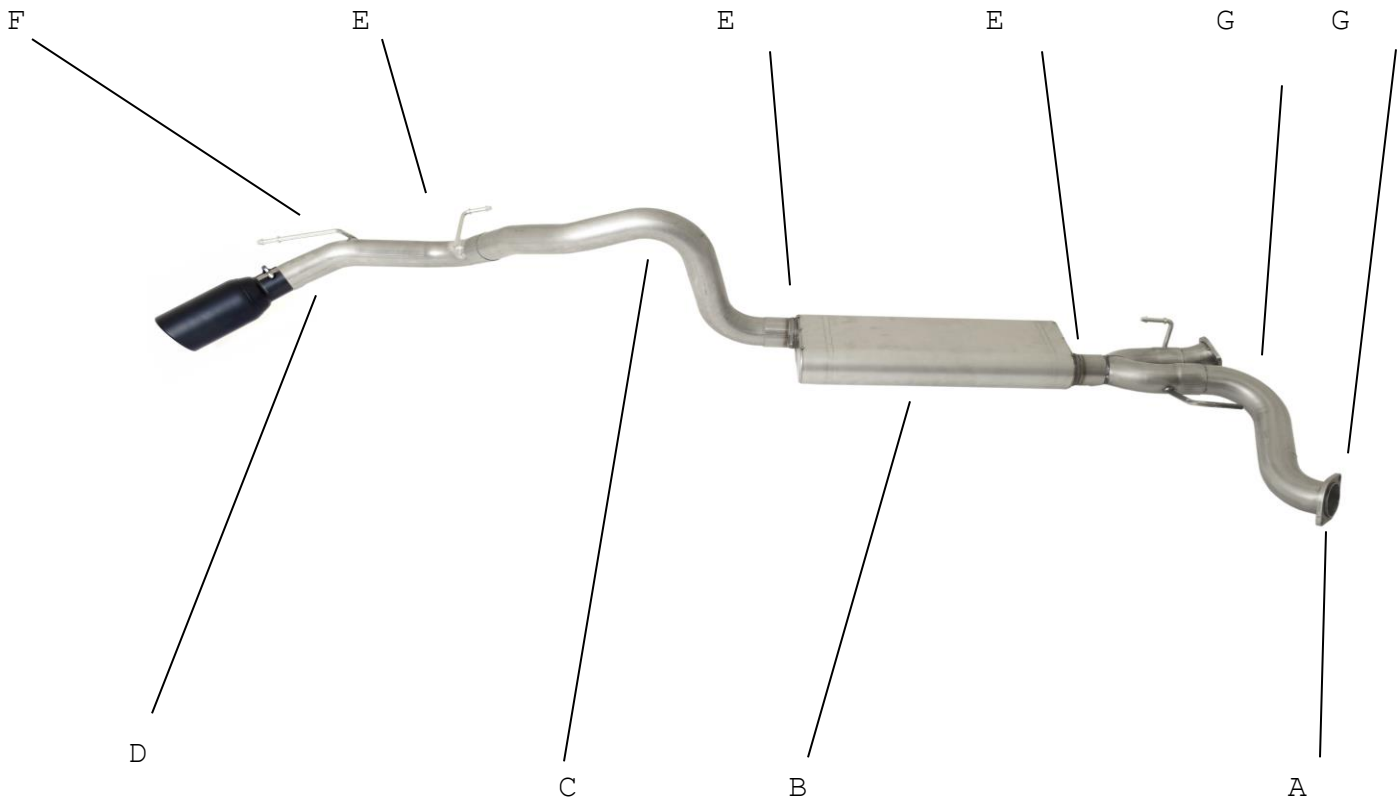


# INSTALLATION INSTRUCTIONS

## 2016-17 Toyota Land Cruiser 5.7L V8 Single 3.0" Rear Exit Exhaust

**PART #618817B**



ITEM	PART #	QTY	DESCRIPTION
A	999700963S	1	3.0" HEADPIPE ASSEMBLY
B	11210S	1	3.0" CFT MUFFLER
C	999700965S	1	3.0" OVERAXLE PIPE
D	999700964S	1	3.0" EXIT PIPE
E	OHD300	3	3.0" CLAMP
F	500641-B	1	BLACK CERAMIC TIP
G	BO-1026	1	HEADPIPE BOLT KIT

Thank you for purchasing our Gibson Exhaust system for your vehicle.  
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044  
Monday through Friday, 8:00 am to 5:00 pm. 1216

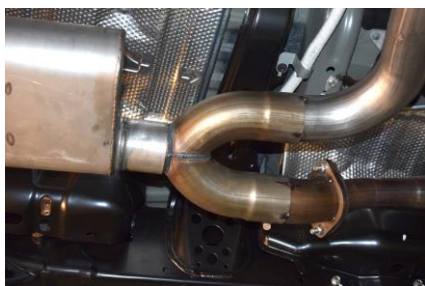
# ***EXHAUST INSTALLATION***

## ***PART# 618817B***

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

**DO NOT WORK WITH HOT PIPES!!!**

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed **un-bolt the muffler and head pipe at flanges located in front of the factory muffler**. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used.



2. Install Item# A onto the factory Y-pipe re using the OEM Gaskets. Use the provide bolt kit Item G to secure the flanges to the factory pipes. Do not tighten.

3. Install The Gibson Muffler Item #B onto the head pipe. The inlet will have the louvers facing forward. Look into the muffler to determine what direction is forward. The outlet will be clocked at the 3:00 position. Do not tighten

4. Install over axle pipe Item # C into the muffler outlet. Keep everything loose until the exit pipe is installed.



5. Install the Exit pipe onto the over axle pipe. Install hangers into the OEM rubber grommets. You may need to adjust each component to obtain optimal clearance. Use spacers if needed to lock parts in place while

6. With proper clearance from spare tire install the exhaust tip onto the tailpipe. The system was designed to have the tip 1" below the quarter panel of the vehicle. With the tip in your desired position begin to

7. Be sure to check all clearance after each section has been tightened to be sure there is proper clearance. It may take 4-500 miles for your vehicle to fully adjust to the changes in exhaust