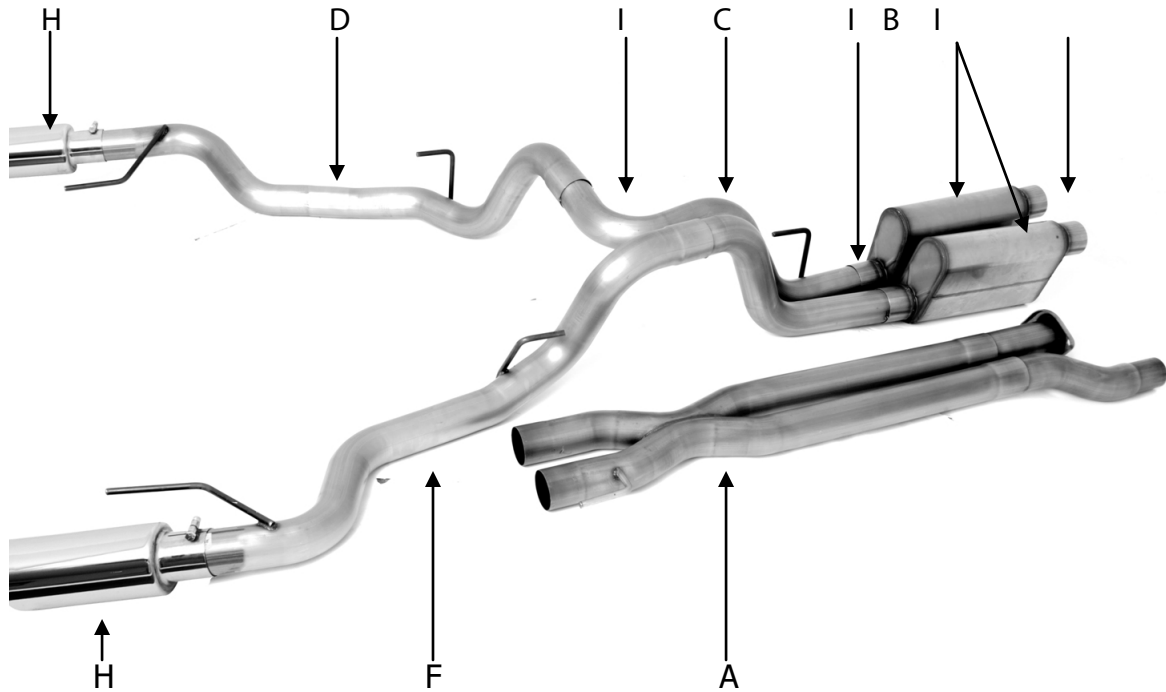




## INSTALLATION INSTRUCTIONS

FORD RAPTOR  
3.5L TWIN TURBO ECOBOOST, SUPER CREW, SHORT BED 2/4WD  
SPLIT REAR EXHAUST KIT

PART # 69548



ITEM	Part Number	Quantity	Description
A	999700975S	1	3.0" Headpipe Assembly
B	BM0102	2	3.0" M.W.A Superflow Muffler
C	999700976S	1	3.0" Driver Side Tailpipe #A
D	999700977S	1	3.0" Driver Side Tailpipe #B
E	999700978S	1	3.0" Passenger Side Tailpipe #A
F	999700979S	1	3.0" Passenger Side Tailpipe #B
G	BO-1020	1	Bolt Kit
H	500648	2	5.0" Rolled Stainless Clamp-on Tips
I	OHD300	6	3.0" Clamps

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your Vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm PST.

## CAREFULLY READ INSTRUCTIONS BEFORE INSTALLING PRODUCT

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

1. First you want to remove your factory exhaust. You will need a 13mm, 15mm and a 10mm socket and wrench. It is easier to remove system by removing the hanger brackets and if you have the help of somebody to hold loose parts. Re-install hanger brackets to continue installation.
2. First, install your Gibson Headpipe assembly #A by using provided bolt kit #G do not tighten all the way, wait until the end of your installation. Make sure you lube the rubber grommet with WD-40 before inserting hanger for easier fitment.
3. Second, you want to install your Gibson SuperFlow mufflers #B and secure their position at by placing something under them to hold them. The offset will be down towards the engine.
4. Next, you want to install your Gibson Tailpipes #C and #D, insert hangers into grommets. Do not Tighten.
5. After you want to install your Gibson Tailpipes #E and #F, again inserting hangers into grommets. Do not Tighten.
6. Then, you want to make sure that your tailpipes are clearing ALL cables and your spare tire. Once you are sure it's clearing everything, begin to slightly tighten your exhaust from the front working your way back. Double check all clearance after each connection.
7. Finally you want to install your Gibson Tips and adjust them to your liking, place something under them to secure the position and go back to tightening all bolts completely. Drive vehicle for 50-100 miles and re-tighten as necessary.

