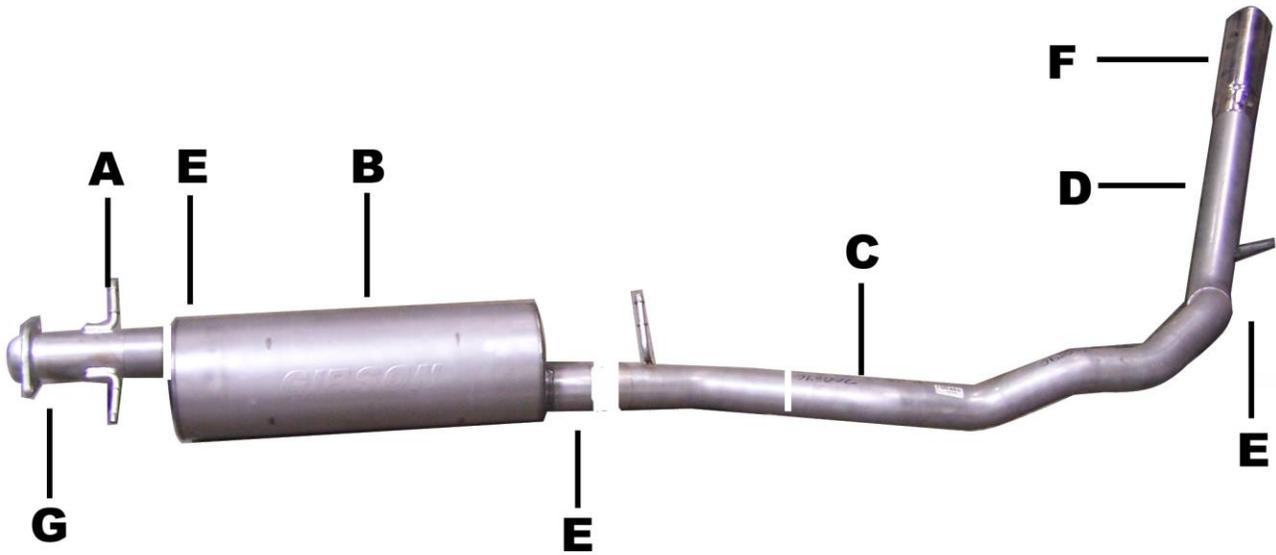


INSTALLATION INSTRUCTIONS

CAT-BACK STAINLESS SINGLE EXHAUST

FORD EXPEDITION 5.4L 2/4WD

PART #619903B



ITEM	PART #	QTY	DESCRIPTION
A	895-700459S	1	Stainless Headpipe w/ flange #GP 305
B	421887	1	Stainless Superflow Muffler
C	1109-700890S	1	3" Stainless Overaxle Tailpipe w/ welded hanger
D	1110-700891S	1	3" Stainless Exit pipe w/ welded hanger
E	OHD300	3	3" Clamp
F	500641-B	1	Black Ceramic tip
G	BO-1058	1	Bolt kit for headpipe

Thank you for purchasing our Gibson exhaust system for your vehicle.
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
Monday through Friday, 8:00 am to 5:00 pm. 0610

INSTALLATION INSTRUCTIONS #619903B

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 10, 14, 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. Remove the 2-bolt flange in front of your stock muffler. Also remove exit pipe from the clamp at the rear. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers.



7. Install the over axle tailpipe #C into the extension pipe 1 1/2"-2". Use clamp #E to secure. Do not tighten. Insert welded hanger into the rubber grommet.



3. For easier removal of the stock exit pipe, remove rear hanger from the frame. Then remove exit pipe and re-install stock rear hanger.



8. Install the exit pipe #D on the tailpipe. Secure together with clamp #E. Do not tighten. Roll the exit pipe until it is at the correct angle for your truck. Insert the welded hanger into rubber grommet.



4. Attach head pipe #A onto your existing stock 2 bolt flange. Use bolt kit #G to secure it. Do not tighten. Insert welded hanger into rubber grommet.



11. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary



5. Install muffler #B onto headpipe 1 1/2"-2" with the louvers facing towards the converter. Outlet will be at the 6 o'clock position. Use a jack stand to support the muffler. Use clamp #E to secure the muffler to the headpipe. Do not tighten. Muffler inlet is looking into the louvers.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust.

Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc. to prevent heat related damage or fire.

