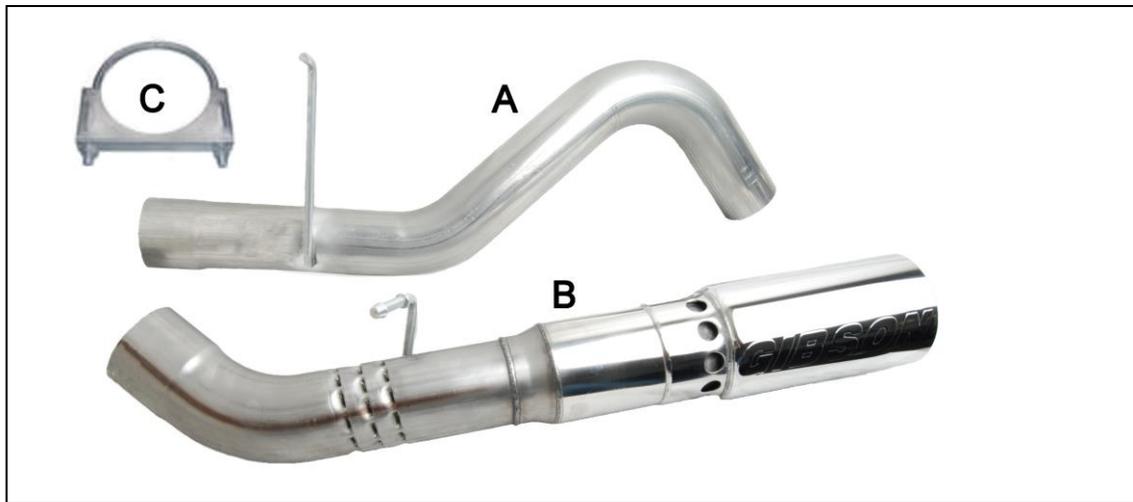




INSTALLATION INSTRUCTIONS
Filter-Back Stainless Single Exhaust
 Dodge Ram 2500/3500 Truck 6.7L Diesel 2/4wd
 Mega Cab-Short Bed
 PART #616610B



ITEM	PART #	QTY	DESCRIPTION
A	999700753S	1	4.0" Stainless Over axle pipe with welded hanger
B	999700754S-B	1	4.0" Stainless Exit pipe W/ louvers and 6.0" Black Ceramic Tip
C	4171	3	4.0" Clamp

Thank you for purchasing our Gibson Exhaust system for your vehicle.
 If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
 Monday through Friday, 8:00 am to 5:00 pm. 1014

EXHAUST INSTALLATION

PART# 616610B

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

DO NOT WORK WITH HOT PIPES!!!

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed un-bolt the muffler and head pipe at the clamp located behind of the DPF. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used.



2. Install Item # A on to your factory exhaust using clamp # D to secure. Do not tighten.



3. Install the over axle pipe Item # B onto the Gibson head pipe. Install the hangers into the factory rubber grommets. Adjust to desired position and to not tighten.



4. You may need to make some adjustments to find the correct location of the over axle pipe.



5. Be sure there is clearance from the spare tire and shock.



6. Install the exit pipe Item # B onto the over axle pipe. Do not tighten. Keep everything loose until you have proper clearance.



7. The system was designed to have the tip 1" below the quarter panel of the vehicle. With the tip in your desired position begin to tighten down all clamp connections from the front head pipe back. Clean tip before starting vehicle.

Notes:

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. Make sure there is a 1" clearance from all rubber brake lines, shock boots, tires, etc. to prevent heat related damage or fire. Torque all clamps approximately 90-100 FT LBS.