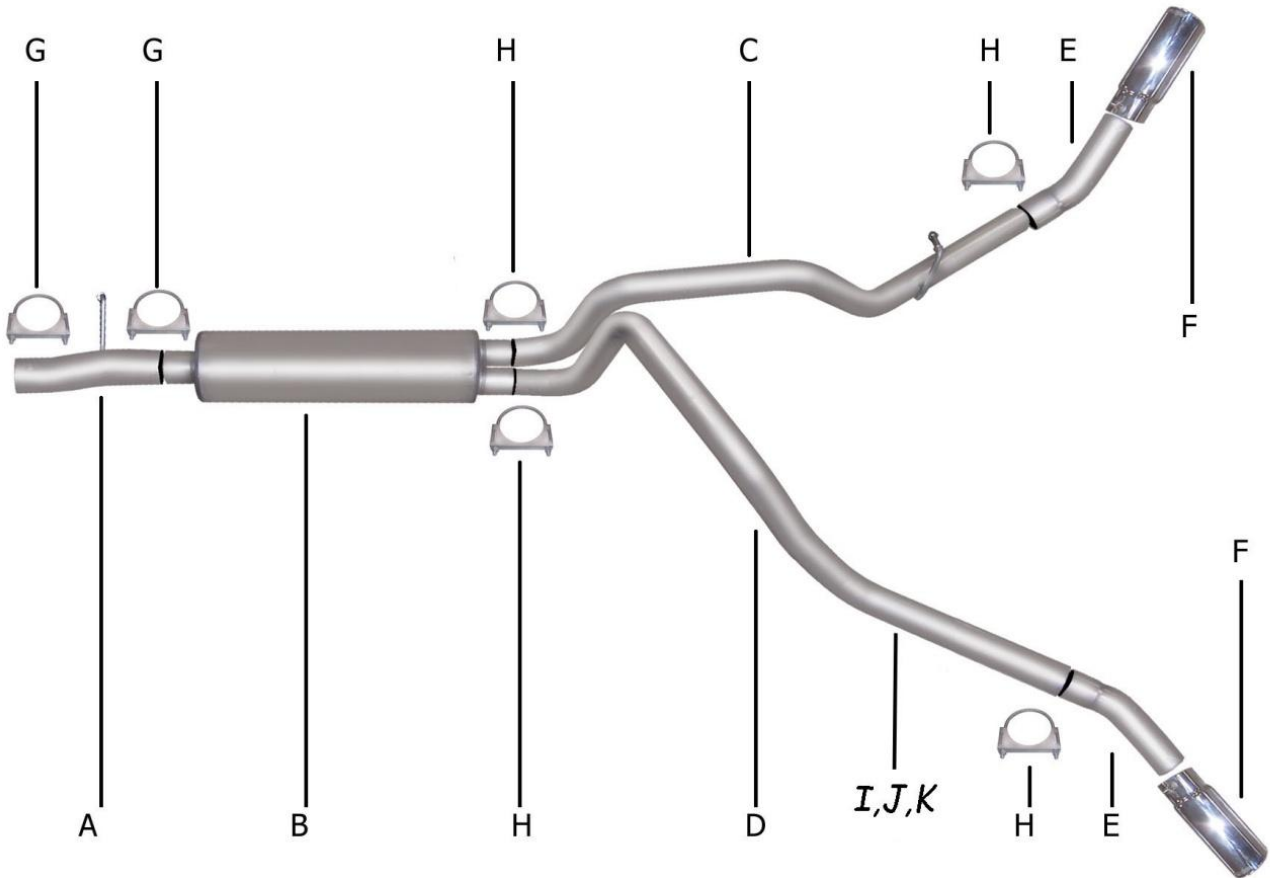




**INSTALLATION INSTRUCTIONS**  
**CAT BACK EXTREME DUAL EXHAUST**  
**FORD F-250/350 SUPERDUTY 6.2L 2/4WD**  
**CREW CAB, LONG BED**  
**PART # 69125**



ITEM	PART #	QUANTITY	DESCRIPTION
A	999700919S	1	3" HEADPIPE
B	789800S	1	SUPERFLOW MUFFLER
C	1386-701131S	1	2½" PASSENGER SIDE TAILPIPE W/WELDED HANGER
D	1387-701132S	1	2½" DRIVERSIDE TAILPIPE
E	253-500626S	2	2½" EXIT PIPE
F	500640	2	4.0" ROLLED STAINLESS TIP
G	OHD300	2	3" CLAMP
H	5757	4	2½" CLAMP
I	4269	1	DRIVERSIDE REAR TAILPIPE HANGER
J	BO-1032	1	BOLT KIT FOR HANGER
K	4240	1	RUBBER GROMMET

**Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm.**

# INSTALLATION INSTRUCTIONS # 69125

## CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

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**Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.**  
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**1.** To remove the stock exhaust remove it from the clamp located behind the stock resonator. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will re-use them to mount your new system. Now, cut off tailpipe and remove exhaust.



**5.** Install hanger #I into hole located approximately 19" from the rear of the frame. Use bolt kit #J to secure. DO NOT TIGHTEN. Install rubber grommet



**2.** Install head pipe #A onto your existing stock front pipe and attach with clamp #G. Insert welded hanger into rubber grommet.



**6.** Install the driverside overaxle tailpipe #D into the muffler 1 1/2"-2". Use clamp #H to secure. DO NOT TIGHTEN. Rotate until it meets with the rubber grommet, use clamp #H to hold pipe. DO NOT TIGHTEN.



**3.** Install muffler #B onto head pipe #A 1 1/2"-2" with the louvers facing towards the converter. Muffler outlets should sit level. Use a jack stand to support the muffler. Use clamp #G to secure the muffler to the headpipe. Do not tighten.



**7.** Next install the exit pipes #E. Use clamp #H, rotate pipes to the side and position in your desired look.



**4.** Install the passenger side overaxle tailpipe #C into the muffler 1 1/2"-2". Use clamp #H to secure tailpipe to muffler. DO NOT TIGHTEN. Insert hanger into rubber grommet.



**9.** Install stainless steel tips. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary