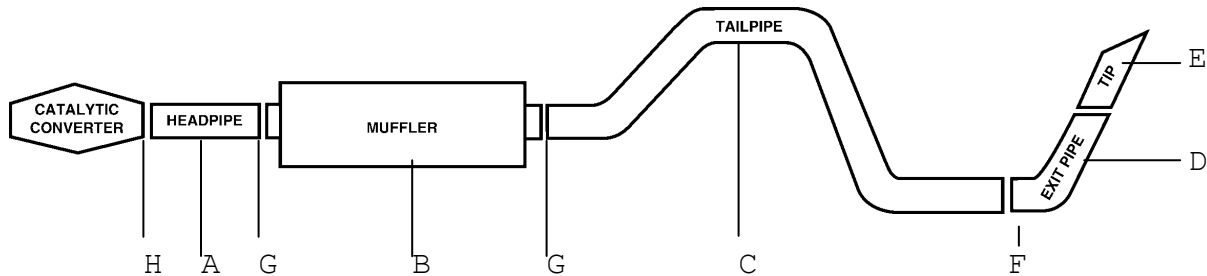




INSTRUCTION MANUAL

STAINLESS SINGLE EXHAUST

CHEVY TRUCK 7.4L 2/4WD
STANDARD CAB, LONG BED
PART # 615555L



ITEM	PART #	QUANTITY	DESCRIPTION
A	138-30039S	1	3" X 39" STAINLESS HEADPIPE
B	420887	1	SUPERFLOW STAINLESS MUFFLER
C	110-50030RS	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" TURNOUT STAINLESS TAILPIPE
E	500360	1	3-1/2" STAINLESS STEEL TIP
F	500033	1	TAILPIPE HANGER
G	500551	2	MUFFLER HANGER
H	OHD300	1	3" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM.

EXHAUST INSTALLATION PART #615555L

WHEN INSTALLING THIS SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKET, $\frac{1}{2}$ " WRENCH, $\frac{1}{2}$ " SOCKET, JACK STAND, HACKSAW

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing. (Note: Drawing is not exact but for placement of parts only.)
2. Raise vehicle and support with stands. Remove stock hangers leaving rubber grommets in place. Cut the stock tailpipe for easy removal.
3. Connect headpipe # A behind the stock converter. Use jackstands to support converter, so it won't drop. Then attach clamp # H.
4. Connect muffler # B with inlet towards the converter to the headpipe. Use a jack stand to support the muffler and connect with hanger # G. Muffler is looking into the louvers.
5. Install the overaxle tailpipe # C, connect to the muffler and attach hanger # G.
6. Connect turnout exit pipe # C to the rear of overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and attach hanger # F.
7. Install stainless steel tip. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner
8. When you have everything in place, firmly tighten all bolts and clamp down securely.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL BRAKE LINES, FUEL LINES, SHOCKS BOOTS, TIRE, ETC.