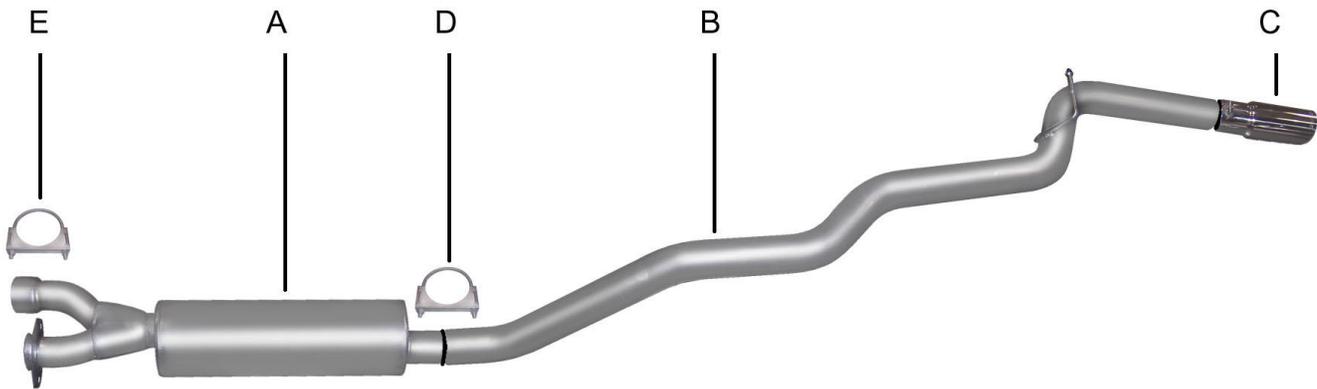




INSTRUCTION MANUAL
CAT-BACK STAINLESS SINGLE EXHAUST SYSTEM
FORD EXPLORER 5.0L 2/4WD 4DR
MOUNTAINEER 5.0L 2/4WD 4DR

PART # 619690



ITEM	PART #	QTY	DESCRIPTION
A	439-700295S	1	MUFFLER ASSEMBLY W/FLANGE #GP-110
B	435-700296S	1	2 1/2" OVERAXLE TAILPIPE
C	500361	1	3" STAINLESS STEEL TIP
D	4136	1	REAR MUFFLER HANGER
E	5758	1	2-3/4" CLAMP

WILL NOT FIT WITH RELOAD LEVELING SYSTEM
DUAL INLET- 2 BOLT- SLIP FLANGE

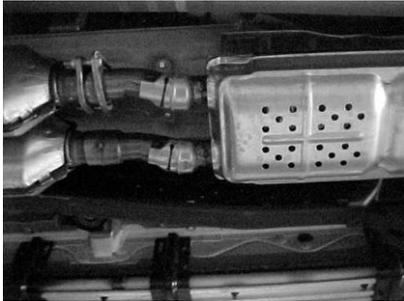
THANK YOU FOR CHOOSING OUR GIBSON PERFORMANCE EXHAUST SYSTEM FOR YOUR VEHICLE.
IF YOU NEED FURTHER ASSISTANCE, PLEASE DO NOT HESITATE TO CALL OUR TECHNICAL
DEPARTMENT AT (800) 528-3044,
MONDAY – FRIDAY, 8:00 AM TO 5:00 PM.

EXHAUST INSTALLATION #619690

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE THE PROPER SAFTEY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFTEY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKKET, 1/2" SOCKET, 1/2" WRENCH, HACKSAW, JACKSTAND, HI-TEMP



LAY OUT THE EXHAUST AND COMPARE THE PART NUMBERS TO THE MANUAL. FOR AN EASIER REMOVAL OF THE FACTORY EXHAUST CUT JUST BEHIND THE REAR MUFFLER HANGER AND REMOVE THE TAIL PIPE. THEN UN-BOLT THE FLANGE AND CLAMP IN FRONT OF THE STOCK MUFFLER. **YOU WILL RE-USE THE DRIVERSIDE FLANGE GASKET, BOLTS.** LEAVE ALL FACTORY RUBBER GROMMETS IN PLACE.



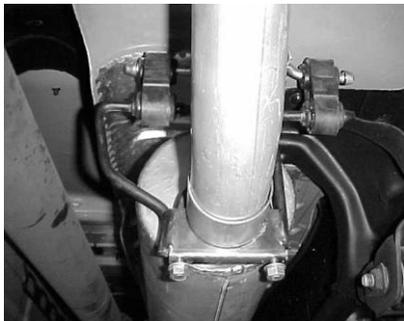
INSTALL OVERAXLE TAILPIPE #B INTO MUFFLER. INSERT WELDED HANGER INTO FACTORY RUBBER GROMMET. CLAMP DOWN WITH HANGER #D TO MUFFLER. DO NOT TIGHTEN



INSTALL MUFFLER ASSEMBLY #A. REUSE DRIVERSIDE HEADPIPE GASKET & APPLY SMALL AMOUNT OF HI-TEMP GASKET SEALER. BOLT DRIVERSIDE FLANGE & REUSE FACTORY BOLTS. ATTACH THE PASSENGER SIDE HEADPIPE USING CLAMP #E. DO NOT TIGHTEN



INSTALL YOUR STAINLESS STEEL TIP. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR TIP. THEN TIGHTEN ALL CLAMPS AND HANGERS.



INSTALL REAR MUFFLER HANGER # D ON TO THE OUTLET OF THE MUFFLER AND INSERT WELDED RODS INTO RUBBER GROMMET. THE VERTICAL ROD'S ON THE HANGER WILL BE FACING TOWARDS THE PASSENGER SIDE. DO NOT TIGHTEN.

MAKE SURE YOU'RE AT LEAST A MINIMUM OF 1" CLEARANCE FROM ALL FUEL LINES, BRAKE LINES, TIRES, SHOCKS, ETC..