



PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

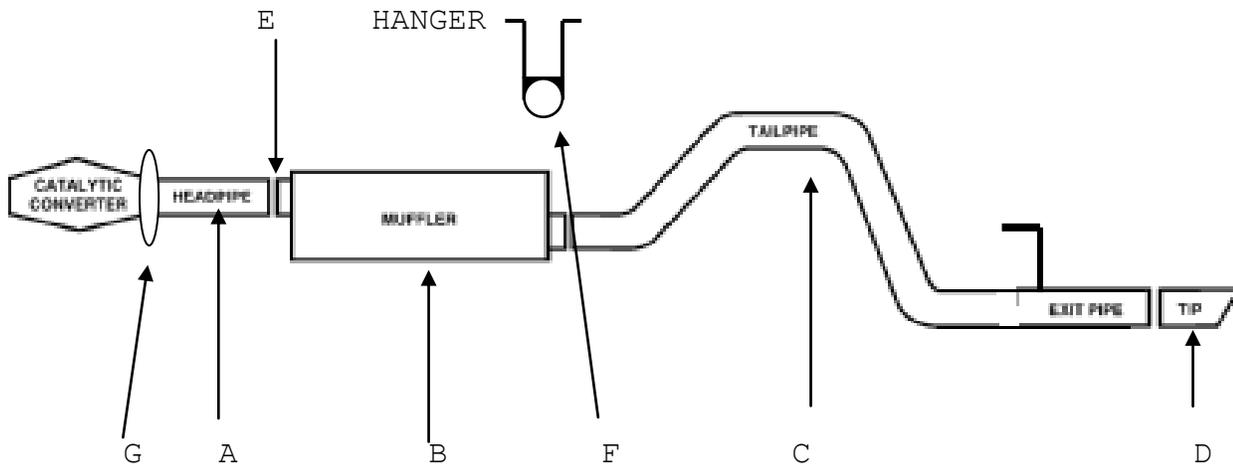
CAT-BACK STAINLESS SINGLE EXHAUST

FORD EXPLORER SPORT

4.0L, 2DOOR 2/4WD

SINGLE INLET/SLIP FLANGE

PART # 619688



ITEM	PART #	QUANTITY	DESCRIPTION
A	507-700324S	1	2 1/2" STAINLESS HEADPIPE
B	788200S	1	SUPERFLOW STAINLESS MUFFLER
C	508-700325S	1	2.5" STAINLESS OVERAXLE TAILPIPE
D	500361	1	3" STAINLESS TIP
E	5757	1	2-1/2" CLAMP
F	4155	1	REAR MUFFLER HANGER
G	GP-102	1	FLANGE

WILL NOT FIT WITH RE-LOAD LEVELING SUSPENSION

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 AM to 5:00 PM.

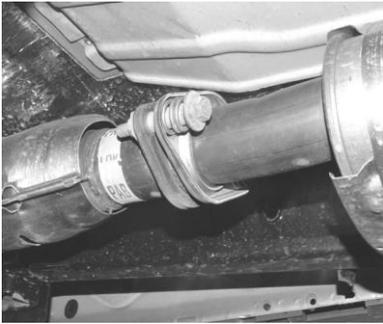
EHAUST INSTALLATION # 619688

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE THE PROPER SAFTEY PRECAUTION. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFTEY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

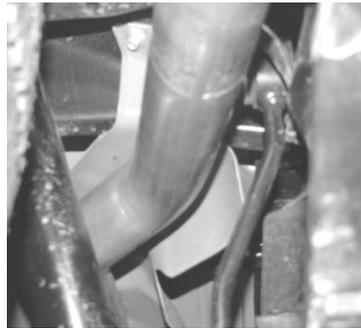
SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2" WRENCH, HACKSAW, JACKSTAND, WD40

LAY OUT THE GIBSON EXHAUST AND COMPARE PART NUMBERS TO THE MANUAL.



TO REMOVE EXHAUST- UN BOLT FLANGE LOCATED IN FRONT OF STOCK MUFFLER. **DO NOT DAMAGE STOCK BOLTS, YOU WILL RE-USE THEM.** NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.



FOR AN EASIER INSTALLATION OF THE TAILPIPE DISCONNECT THE LOWER REAR SHOCK MOUNT ON THE PASSENGER SIDE.



INSTALL FLANGE #G ONTO HEADPIPE #A. ATTACH TO FACORY FLANGE RE-USIEING FACTORY BOLTS TO INSTALL IT. SNUG UP THESE BOLTS.



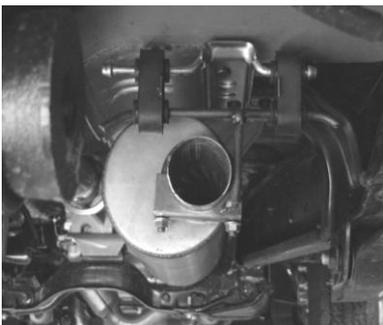
SLIP THE OVERAXLE PIPE #C THROUGH THE LEAF SPRING IN BETWEEN THE SHOCK AND THE SWAY BAR. SLIP THE WELDED HANGER ON THE TAILPIPE INTO THE FACTORY RUBBER GROMMET.



SLIDE MUFFLER #B ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP #E TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. OUTLET SHOULD BE AT THE 3 O'CLOCK POSITION. MUFFLER INLET IS LOOKING INTO LOUVERS.



ROTATE TAILPIPE UNTIL YOU HAVE A MINIMUM OF 1" FROM ALL PIPES, RUBBER BRAKE LINES, TIRES, SWAY BAR, SHOCKS, ETC. THEN TIGHTEN ALL CLAMPS AND HANGERS. REINSTALL THE REAR SHOCK MOUNT. INSTALL YOUR STAINLESS STEEL TIP TO YOUR DESIRED LOOK. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR TIP.



INSTALL O.E. CLAMP #F INTO RUBBER GROMMETS LOCATED BEHIND THE MUFFLER. SLIDE IT OVER THE MUFFLER OUTLET. DO NOT TIGHTEN.

"MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE ON ALL PIPES FROM FUEL & BRAKE LINES, TIRES, SHOCKS, SWAY-BAR, ETC."