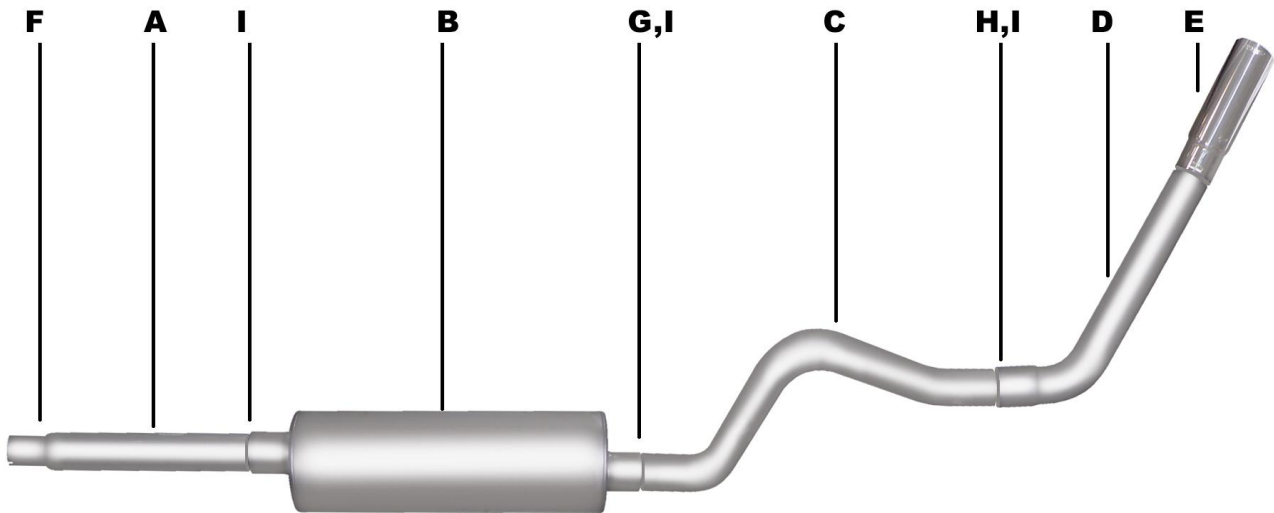




**INSTRUCTION MANUAL**  
**CAT-BACK SINGLE STAINLESS EXHAUST**  
**FORD F150/F250 TRUCK**  
**4.6L, 4.9L, 5.0L, 5.4L, 5.8L**  
**STANDARD CAB, SHORT BED & LONG BED**  
**PART # 619655**



ITEM	PART#	QUANTITY	DESCRIPTION
A	649-22524S	1	2-1/4" X 3" X 24" STAINLESS HEADPIPE *
B	421887	1	SUPERFLOW STAINLESS MUFFLER
C	108-50030RS-3	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" STAINLESS TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	5756	1	2-1/4" CLAMP
G	500367	1	REAR MUFFLER T-HANGER
H	500368	1	TAILPIPE L-HANGER
I	OHD300	3	3" CLAMP

**\*LONG BEDS: DO NOT CUT HEADPIPE**

**\*SHORT BEDS: CUT HEADPIPE TO 6" OVERALL LENGTH**

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

# INSTALLATION INSTRUCTIONS      PART #619655

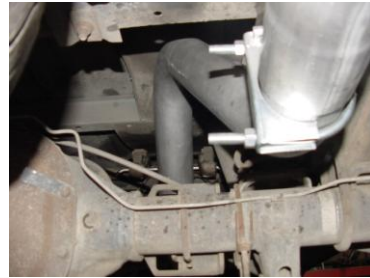
WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. WHEN UNDER THE VEHICLE USE JACKSTANDS, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

## **SUGGESTED TOOLS:**

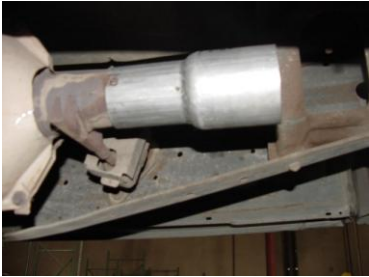
1/2", 9/16", 7/16", 15MM SOCKET AND WRENCH, JACKSTANDS, HACKSAW, WD-40



LAY OUT THE EXHAUST ON THE FLOOR SO IT LOOKS LIKE THE DRAWING AND COMPARE PARTS TO THE MANUAL. TO REMOVE STOCK EXHAUST UN-BOLT THE CLAMP LOCATED JUST BEHIND THE CATALYTIC CONVERTER. USE JACK STANDS TO SUPPORT THE CONVERTER. LEAVE ALL RUBBER GROMMETS IN PLACE. FOR EASIER REMOVAL USE WD-40 ON HANGERS.



INSTALL THE OVERAXLE TAILPIPE #C INTO THE MUFFLER 1-1/2" TO 2". SECURE TO THE MUFFLER USING CLAMP #I. SLIDE HANGER #H ONTO THE END OF THE TAILPIPE AND INSERT HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN.



### **LONG BEDS:**

INSTALL HEADPIPE #A ONTO YOUR EXISTING HEADPIPE AND SECURE WITH CLAMP #F. DO NOT TIGHTEN.

### **SHORT BEDS:**

CUT THE GIBSON HEADPIPE # A TO 6" OVERALL LENGTH AND SECURE WITH CLAMP #F. DO NOT TIGHTEN.



INSTALL THE TURNOUT PIPE #D ONTO THE TAILPIPE #C. SECURE TOGETHER WITH CLAMP #I. DO NOT TIGHTEN. ROLL THE TURNOUT PIPE UNTIL IT IS AT THE CORRECT LEVEL FOR YOUR TRUCK.



INSTALL MUFFLER #B ONTO HEADPIPE #A 1-1/2" TO 2". USE A JACKSTAND TO SUPPORT MUFFLER. SECURE MUFFLER TO HEADPIPE WITH CLAMP #I. DO NOT TIGHTEN. INSTALL HANGER #G ONTO OUTLET OF MUFFLER AND INSERT HANGERS INTO RUBBER GROMMETS. MUFFLER INLET IS LOOKING INTO THE LOUVERS.



INSTALL THE STAINLESS TIP. TO CLEAN TIP USE ANY STAINLESS CLEANER AND A SCOTCH BRITE PAD. NOW GO BACK AND TIGHTEN ALL CLAMPS STARTING FROM THE FRONT AND WORKING BACK.

**"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, SHOCK BOOTS, TIRES, ETC..."**