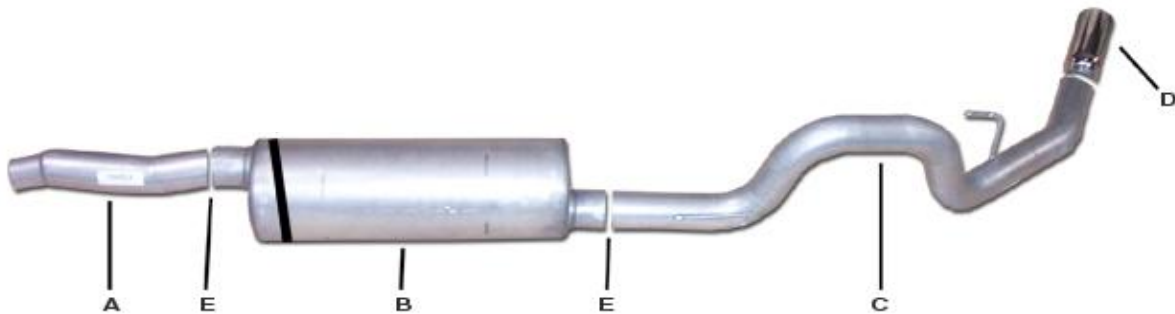




## INSTRUCTION MANUAL CAT-BACK SINGLE STAINLESS EXHAUST

FORD F150 TRUCK 5.0L SUPERCREW, SHORT BED  
FORD F150 SVT RAPTOR 5.4L TRUCK 4WD  
FORD F150 TRUCK 4.2L-4.6L-5.4L 2/4WD & FX  
SUPERCREW, SHORT BED  
SUPERCAB, SHORT/LONG BED  
STANDARD CAB, SHORT BED

### PART # 619631



ITEM	PART #	QUANTITY	DESCRIPTION
A	1297-701065S	1	3" HEADPIPE W/HANGER
B	421887	1	SUPERFLOW MUFFLER
C	1298-701066S	1	3" OVERAXLE TAILPIPE W/HANGER
D	500360	1	3.5" STAINLESS TIP
E	OHD300	2	3" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 AM to 5:00 PM P.S.T

# EXHAUST INSTALLATION

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

**DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

1/2" , 9/16", 15mm Socket & Wrench, WD-40, Jack Stand



TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE CLAMP LOCATED JUST IN FRONT OF THE MUFFLER AND REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



INSTALL OVERAXLE TAILPIPE #C INTO MUFFLER 1 1/2" TO 2". INSERT HANGERS INTO RUBBER GROMMETS. USE CLAMP #E TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



INSTALL HEADPIPE # A INTO STOCK PIPE. THE END OF THE PIPE SHOULD BE AT THE 12 O'CLOCK POSITION,. INSERT WELDED HANGERS INTO RUBBER GROMMET. ATTACH WITH FACTORY CLAMP. DO NOT TIGHTEN.



INSTALL YOUR STAINLESS TIP TO YOUR DESIRED LOOK. NOW GO BACK AND TIGHTEN ALL CLAMPS STARTING FROM THE FRONT AND WORKING YOUR WAY BACK.



INSTALL MUFFLER # B ONTO HEADPIPE 1 1/2" TO 2". USE CLAMP # E TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER. MUFFLER INLET IS LOOKING INTO THE LOUVERS. OUTLET SHOULD BE AT THE 10 O'CLOCK POSITION.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC..**