



PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK STAINLESS SINGLE EXHAUST
TOYOTA T100 PICKUP 3.4L 2DR 4WD
EXTENDED CAB, SHORT BED
PART # 618806

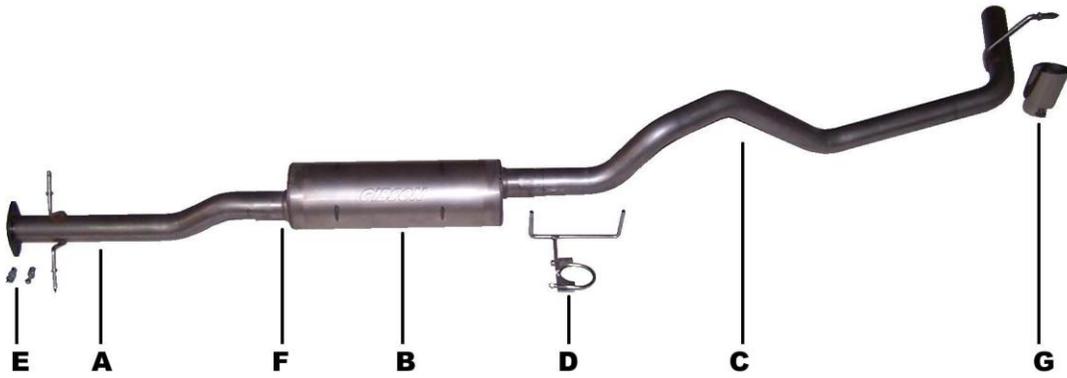


Table with 4 columns: ITEM, PART #, QUANTITY, DESCRIPTION. It lists parts A through G with their respective part numbers and descriptions.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 AM to 5:00 PM.

# EXHAUST INSTALLATION # 618806

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

**DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

1/2" , 9/16", 15mm Socket & Wrench, WD-40, Jack Stand, Hacksaw



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



Install muffler # B onto head pipe # A 1-1/2" to 2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #F to secure the muffler to the head pipe. Do not tighten. Muffler inlet is looking into the louvers.



To remove the stock exhaust it, unbolt it at the flange just in front of the muffler and remove stock exhaust. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers.



Install the over axle tailpipe # C into the muffler 1-1/2" to 2". Secure to the muffler using hanger # D. Do not tighten.



Attach head pipe # A on to your existing stock front pipe and secure with bolt kit # E. Use a jack stand to support the converter. Insert welded hanger into rubber grommet. Do not tighten.



Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. To clean stainless steel tip use any stainless steel cleaner and Scotch Brite pad.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC..**