



PERFORMANCE EXHAUST SYSTEMS

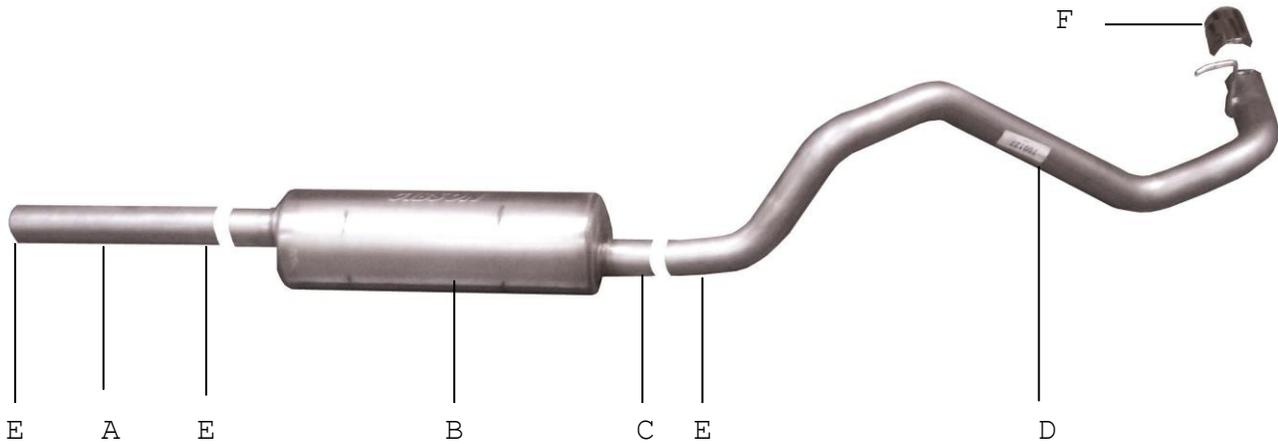
INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST

TOYOTA TACOMA & TRD TRUCK 3.4L 2/4WD

EXTENDED CAB, SHORT BED

PART # 618200



ITEM	PART #	QTY	DESCRIPTION
A	257-700130S	1	2.5" STAINLESS HEADPIPE
B	788200S	1	STAINLESS SUPERFLOW MUFFLER
C	4129	1	REAR MUFFLER HANGER
D	256-700127S	1	2.5" STAINLESS OVERAXLE TAILPIPE
E	5757	3	2-1/2" CLAMP
F	500361	1	3" STAINLESS TIP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 am to 5:00 PM.

EXHAUST INSTRUCTIONS KIT#618200

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACKSTANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.
DO NOT WORK WITH HOT PIPES!!!

SUGGESTED TOOLS:

9/16" SOCKET, 1/2" WRENCH, HACKSAW, JACKSTANDS, WD-40

LAY OUT THE GIBSON EXHAUST AND COMPARE PART NUMBERS WITH THE MANUAL.

LEAVE ALL FACTORY RUBBER GROMMETS IN PLACE. FOR EASIER REMOVAL OF HANGERS SPRAY WD-40 ON THEM. CUT THE TAILPIPE BEHIND THE MUFFLER TO REMOVE STOCK EXHAUST

TACOMA: CUT STOCK EXHAUST 17-1/2" IN FRONT OF THE STOCK MUFFLER

PRE-RUNNER TRD: CUT 16-1/2" IN FRONT OF THE STOCK MUFFLER



SLIDE THE HEADPIPE ONTO THE STOCK HEADPIPE ATTACHING CLAMP # E.



INSTALL REAR MUFFLER HANGER #C TO SUPPORT THE TAILPIPE. THE BOLTS FROM THE OE HANGER WILL BE FACING THE DRIVERSIDE. THIS HANGER ATTACHES TO THE TAILPIPE, NOT THE MUFFLER. DO NOT TIGHTEN.



THEN INSTALL THE MUFFLER ON HEADPIPE #A NO LESS THAN 1-1/2" TO 2" USING CLAMP #E. THE MUFFLER OUTLET WILL BE CLOCKED AT 12 O'CLOCK POSITION. INLET OF MUFFLER HAS LOUVERS FACING THE MOTOR. DO NOT TIGHTEN.



INSTALL WELDED HANGER INTO GROMMET.



INSTALL OVERAXLE TAILPIPE # D INTO THE MUFFLER, ATTACH CLAMP # E. DO NOT TIGHTEN



INSTALL THE STAINLESS TIP. USE A STAINLESS STEEL OR ALUMINUM CLEANER AND ANY SCOTCH BRITE PAD TO CLEAN. NOW TIGHTEN ALL HANGERS AND CLAMPS.

MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE FROM ALL BRAKE LINES, FUEL LINES, TIRES, SHOCKS, ETC...