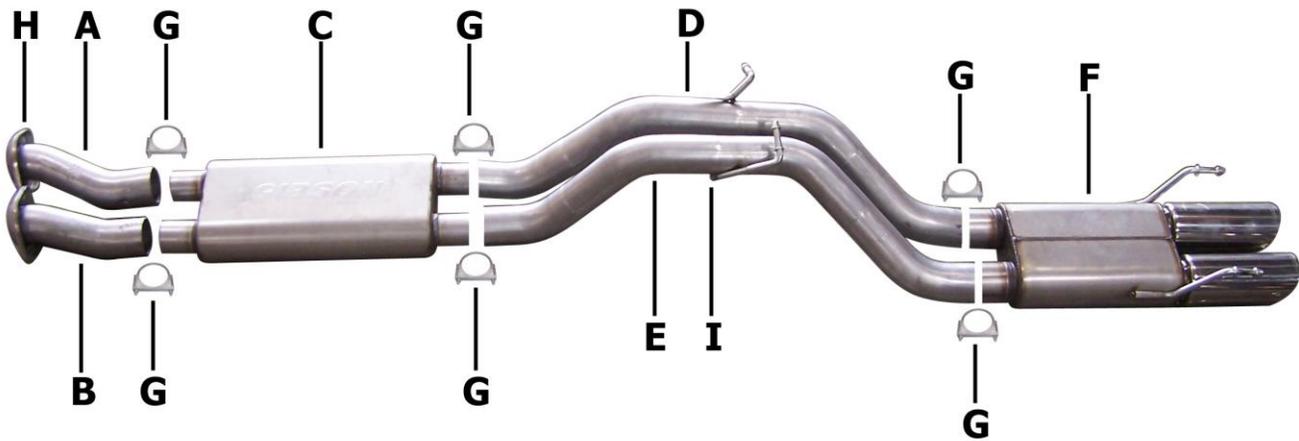




Installation Instructions

Cat-Back Stainless Dual Exhaust
Jeep Grand Cherokee SRT-8, 6.1L, AWD

Part #617405



ITEM	PART	QUANTITY	DESCRIPTION
A	1184-700944S	1	3" Stainless Passenger side headpipe w/ welded flange
B	1185-700945S	1	3" Stainless Driver side headpipe w/ welded flange
C	789810S	1	Stainless Superflow CFT Muffler
D	1186-700946S	1	3" Stainless Passenger side tailpipe
E	1187-700947S	1	3" Stainless Driver side tailpipe
F	789809S	1	Stainless Superflow CFT Muffler assembly w/ 4" intercooled tips
G	OHD300	6	3" Clamp
H	BO-1026	1	Bolt kit for headpipe flanges
I	BO-906	1	Bolt kit for tailpipe tabs

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #617405

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock exhaust, unbolt the tailpipes at the clamps behind the over axle pipe. Then disengage hangers from the rubber grommets, and remove the rear tailpipes and mufflers. Now remove all other hangers from rubber grommets and unbolt the rest of the exhaust system at the 2 flanges in front of the stock muffler.



5. Now slide driver side tailpipe #E and passenger side tailpipe #D into muffler. Use clamps #G to attach tailpipes to muffler. Do not tighten. Insert both hangers into rubber grommets.



6. Use bolt kit #I to connect the tabs together on the tailpipes. Do not tighten.



3. Install passenger side headpipe #A onto stock flanges using bolt kit #H. Do not tighten. Then install driver side headpipe #B using bolt kit #H. Do not tighten.



7. Install rear muffler assembly #F onto tailpipes. Use clamps #G to attach muffler to tailpipes. Do not tighten. Insert welded hangers into rubber grommets.



4. Install muffler #C onto headpipes 1.5-2". Use a jack stand to support muffler. Use clamp #G to attach muffler to headpipes. Do not tighten.



8. When you have everything in place, firmly tighten all bolts and clamps down securely. Start from the front of the vehicle and work your way to the back. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**