



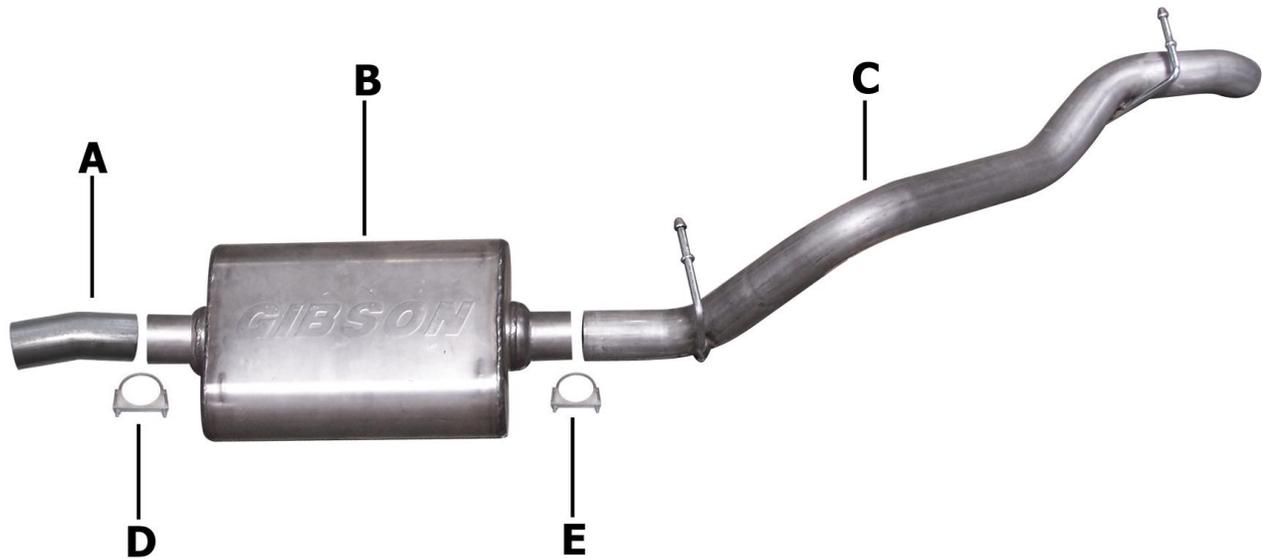
# Installation Instructions

Cat-Back Stainless Single Exhaust

Jeep Wrangler, 2.5L-4.0L, 4wd

\*Fits with Rubicon Express & Skyjacker Long-Arm Lift Kits

**Part #617305**



ITEM	PART	QUANTITY	DESCRIPTION
A	1225-700982S	1	2.5" Stainless headpipe
B	789808S	1	Stainless Superflow CFT Muffler
C	1226-700983S	1	2.25" Stainless over axle tailpipe w/ welded hanger
D	5757	1	2.5" Clamp
E	5756	1	2.25" Clamp
F	BO-1020	1	Bolt kit for headpipe

Thank you for purchasing our Gibson Exhaust System for your vehicle.  
If you need further assistance, please do not hesitate to call our technical department at  
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

# Installation Instructions #617305

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove the stock exhaust, cut it off at the converter. See picture. Disengage the welded hangers from the OEM rubber grommets. Use WD-40 to aid in this process. Do not damage or remove the rubber grommets as you will reuse them to mount your new system.



6. Install the over axle tailpipe #C into the muffler 1.5-2". Use clamp #E to secure tailpipe to muffler. Insert welded hangers into rubber grommets.



3. Install headpipe #A onto your existing stock pipe. This pipe will have to be welded to the converter. See picture.



4. Install muffler #B onto headpipe #A 1.5-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #D to secure the muffler to the headpipe. Do not tighten. Muffler inlet is looking into the louvers.



7. Adjust tailpipe to best fit your vehicle. Tighten all clamps working your way from the front to the back.

GIBSON EXHAUST systems are designed on a factory stock vehicle

Any aftermarket products installed could increase the sound levels of the exhaust.

**Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**