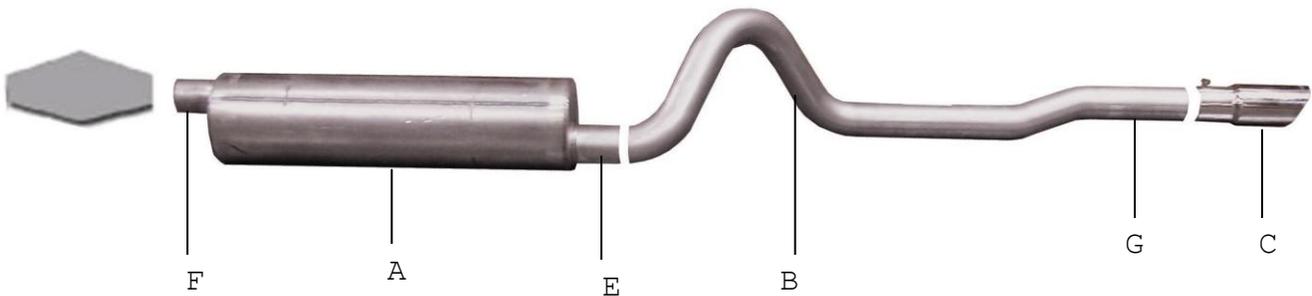




INSTRUCTION MANUAL

CAT-BACK STAINLESS SINGLE EXHAUST
JEEP CHEROKEE 2.5L-4.0L 2/4WD

PART # 617200



ITEM	PART #	QTY	DESCRIPTION
A	788500S-9	1	STAINLESS SUPERRFLOW MUFFLER
B	269-1700S	1	2-1/2"STAINLESS OVERAXLE TAILPIPE
C	500361	1	3" STAINLESS TIP
E	500603	1	REAR MUFFLER HANGER
F	5756	1	2-1/4" CLAMP
G	5757	1	2-1/2" CLAMP (CLAMP TO STOCK HANGER)

EXIT IS STRAIGHT OUT THE BACK. SLIP CONNECTION TO CONVERTER. WILL NOT FIT WITH TRAILER HITCH. WILL NOT FIT 97-98 MODEL WITH WELDED HANGER ON STOCK TAILPIPE.

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm

INSTALLATION INSTRUCTIONS PART#617200

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE VEHICLE, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

SUGGESTED TOOLS:

15MM SOCKET & WRENCH, 9/16", 7/16", 1/2" WRENCH & SOCKET, JACKSTAND, WD-40, HACKSAW

LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.



CUT 1" OFF BEHIND THE CONVERTER SO THE NOTCH IN THE MUFFLER WILL SLIP ON COMPLETELY.

TO REMOVE STOCK EXHAUST UN-CLAMP IT FROM THE CLAMP LOCATED JUST BEHIND THE CATALYTIC CONVERTER. YOU MAY NEED TO HEAT THE CLAMP UP FOR EASIER REMOVAL. YOU WILL NEED TO UN-BOLT THE REAR TAILPIPE HANGER TO MAKE IT EASIER TO REMOVE STOCK EXHAUST AND INSTALL NEW EXHAUST. LEAVE ALL RUBBER GROMMETS & METAL REAR TAILPIPE HANGER ON. CUT 1" OFF BEHIND THE CONVERTER SO THE NOTCH IN THE MUFFLER WILL SLIP ON COMPLETELY.



INSTALL OVERAXLE TAILPIPE #B INTO MUFFLER 1-1/2" TO 2" AND ATTACH TO MUFFLER USING HANGER #E. RE-INSTALL STOCK REAR HANGER BRACKET. USE CLAMP #G TO SECURE TAILPIPE TO HANGER. DO NOT TIGHTEN.



INSTALL REAR MUFFLER HANGER #E VERTICAL ROD ON HANGER #E WILL BE ON DRIVERS SIDE. INSTALL MUFFLER #A ONTO STOCK FRONT PIPE AND ATTACH WITH CLAMP #F. OUTLET SHOULD BE AT THE 9 O'CLOCK POSITION. USE A JACK STAND TO SUPPORT THE MUFFLER. DO NOT TIGHTEN. MUFFLER INLET IS LOOKING INTO THE LOUVERS.



INSTALL YOUR STAINLESS TIP TO YOUR DESIRED LOOK. TO CLEAN TIP USE ANY ALUMINUM OR STAINLESS CLEANER AND A SCOTCH BRITE PAD. NOW TIGHTEN ALL CLAMPS STARTING FROM THE FRONT AND WORKING BACK.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM BRAKE AND FUEL LINES, TIRES, SHOCKS, ETC..."