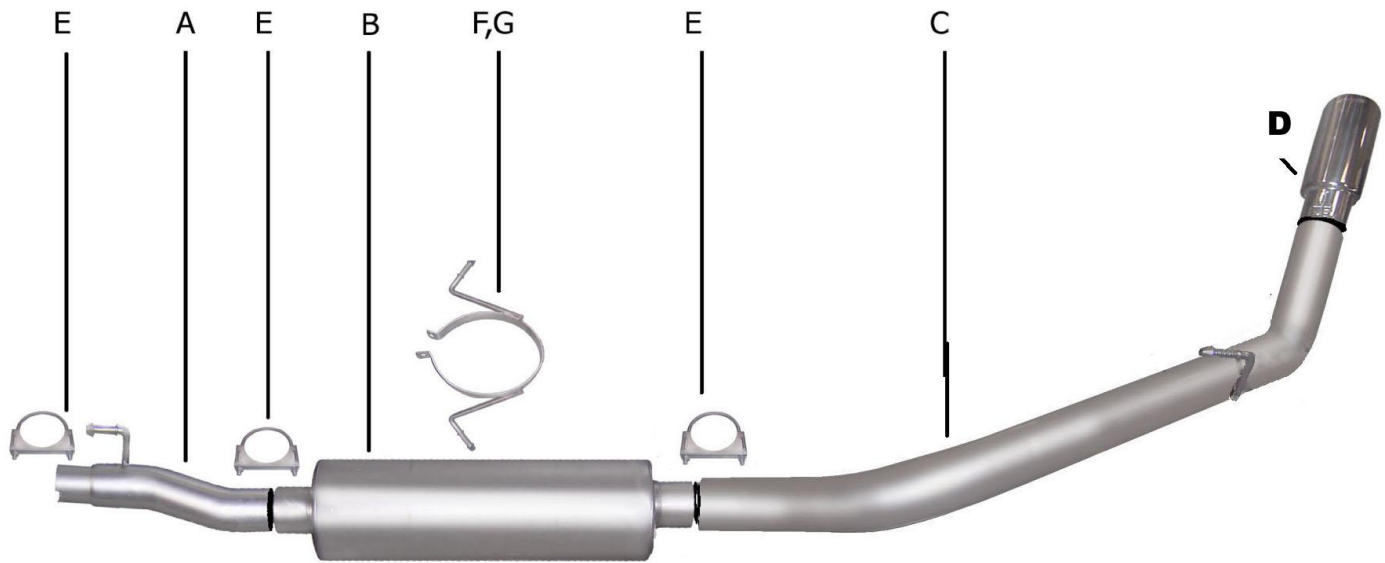




INSTRUCTION MANUAL
CAT-BACK SINGLE STAINLESS EXHAUST SYSTEM
 DODGE RAM 1500 TRUCK 5.7L HEMI
 QUAD CAB & STANDARD CAB, SHORT BED 4DR, 2/4 WD
 STANDARD CAB, LONG BED 2DR 2WD
PART#616601



ITEM	PART #	QUANTITY	DESCRIPTION
A	1031-700808S	1	3" STAINLESS HEADPIPE W/HANGER
B	420887	1	SUPERFLOW STAINLESS MUFFLER
C	1046-700821S	1	3" STAINLESS OVERAXLE PIPE W/HANGER
D	500360	1	3½" STAINLESS TIP
E	OHD300	3	3" CLAMP
F	4338	1	BAND CLAMP
G	BO-1015	1	BOLT KIT FOR BAND CLAMP

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm.

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

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• **Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.**
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DO NOT REMOVE YOUR STOCK HEADPIPE



1. To remove the stock exhaust un-clamp it just behind the stock muffler. Then un-clamp stock muffler and remove. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust.



2. Install head pipe #A onto your existing stock front pipe and attach with clamp #E. Use a jack stand to support the converter. Insert welded hanger into rubber grommet.



3. Install muffler #B onto head pipe #A 1 1/2"-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #E to secure the muffler to the head pipe. DO NOT TIGHTEN. Muffler inlet is looking into the louvers.



4. Slide band clamp #F onto muffler #B. Insert hangers into rubber grommet and attach with bolt kit #G. DO NOT TIGHTEN



5. Install the overaxle tailpipe #C into the muffler 1 1/2"-2". Insert welded hanger into rubber grommet. Use clamp #E to secure tailpipe to muffler. DO NOT TIGHTEN.



6. Install stainless steel tip #D. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration.