

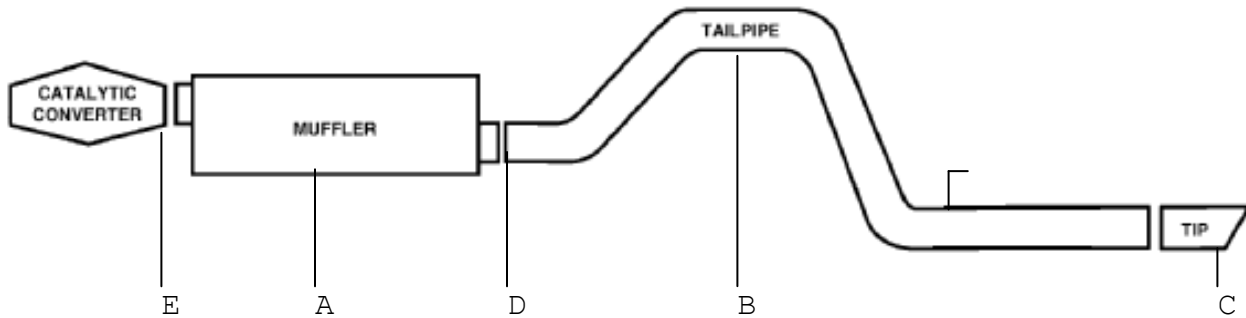


PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL

CAT-BACK SINGLE REAR STAINLESS EXHAUST
DODGE DURANGO 5.9L RT
DODGE DURANGO 3.9L, 4.7L, 5.2L, 5.9L 2/4WD 4DOOR

PART # 616581



ITEM	PART #	QUANTITY	DESCRIPTION
A	788705S	1	STAINLESS SUPERFLOW MUFFLER
B	106-70028S	1	3" STAINLESS OVERAXLE TAILPIPE
C	500360	1	3 1/2" STAINLESS STEEL TIP
D	4196	1	REAR T HANGER
E	5757	1	2-1/2" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044, Monday through Friday, 8:00 AM to 5:00 PM.

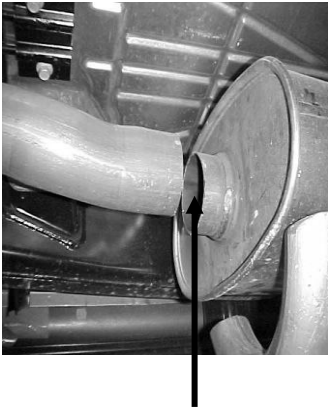
INSTALLATION INSTRUCTIONS #616581

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!

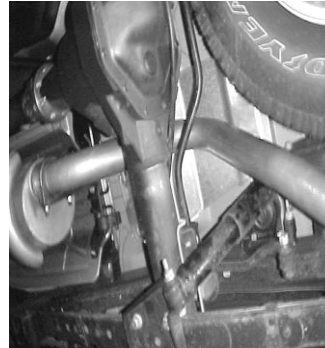
SUGGESTED TOOLS:

9/16" SOCKET & WRENCH, 15MM SOCKET, 1/2" SOCKET & WRENCH, HACKSAW, JACKSTAND, WD-40

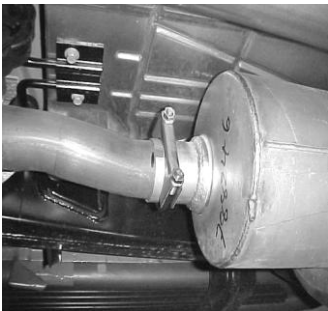


DO NOT REMOVE THE STOCK HEADPIPE. CUT 1 1/2" IN FRONT OF STOCK MUFFLER.

FOR AN EASIER REMOVAL OF THE STOCK EXHAUST CUT THE FACTORY TAILPIPE BEHIND THE MUFFLER. LEAVE ALL FACTORY RUBBER GROMMETS IN PLACE. SPRAY WD-40 ON ALL RUBBER STOCK HANGERS FOR EASIER REMOVAL.



INSTALL THE OVERAXLE TAILPIPE #B INTO THE REAR OF THE MUFFLER 1 1/2" TO 2". INSERT WELDED HANGER INTO RUBBER GROMMET. USE HANGER #D TO ATTACH THE OVERAXLE PIPE TO THE MUFFLER. DO NOT TIGHTEN. SPARE TIRE MAY NEED TO BE LOOSENED AND PUSHED TO THE DRIVER SIDE FOR CLEARANCE PURPOSES.



INSTALL MUFFLER #A ONTO FACTORY PIPE. USE CLAMP #E TO ATTACH THE MUFFLER TO THE FACTORY HEADPIPE. DO NOT TIGHTEN. THE MUFFLER OUTLET WILL BE POSITIONED AT ABOUT 7 OR 8 O'CLOCK. THE MUFFLER INLET WILL BE LOOKING INTO THE LOUVERS.



ADJUST THE OVERAXLE TAILPIPE UNTIL YOU HAVE A MINIMUM OF A 1" CLEARANCE AWAY FROM ALL PIPES, ETC. EXHAUST WILL EXIT STRAIGHT OUT THE REAR ON THE PASSENGER SIDE.



INSTALL THE REAR MUFFLER HANGER #D TO OUTLET OF MUFFLER AND INSERT INTO RUBBER GROMMET. DO NOT TIGHTEN.



INSTALL THE STAINLESS STEEL TIP. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR STAINLESS STEEL TIP. FIRMLY TIGHTEN ALL CLAMPS AND HANGERS.

*** MAKE SURE YOU HAVE A 1" CLEARANCE AWAY FROM ALL PIPES BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC.**