



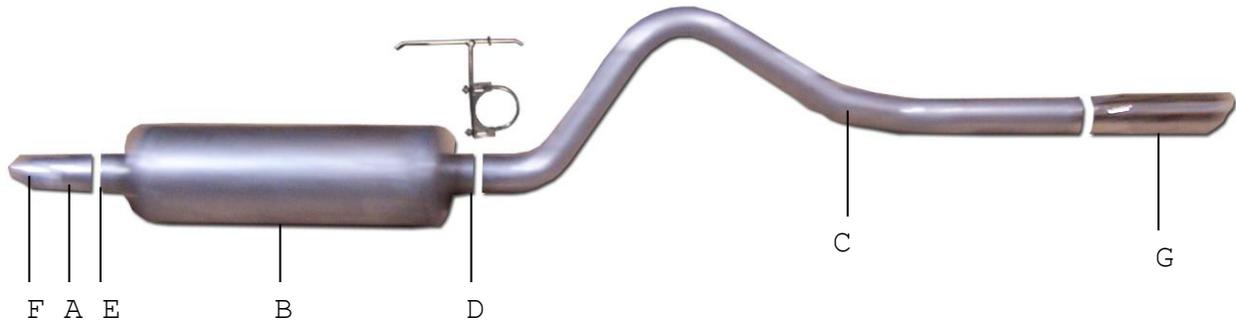
INSTRUCTION MANUAL

ELITE SINGLE REAR EXHAUST

DODGE DURANGO

3.9L-4.7L-5.2L-5.9L 2/4WD 4DOOR

PART # 616580



ITEM	PART #	QUANTITY	DESCRIPTION
A	105-2506S	1	3" X 6"STAINLESS HEADPIPE
B	421887	1	SUPERFLOW STAINLESS MUFFLER
C	106-70028S	1	3" OVERAXLE STAINLESS TAILPIPE
D	4123	1	REAR MUFFLER T. HANGER
E	OHD300	1	3" CLAMP
F	5757	1	2-1/2" CLAMP
G	500360	1	3-1/2" STAINLESS STEEL TIP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.
If you need further assistance, please do not hesitate to call our
Technical Department at 800-528-3044, Monday through Friday,
8:00 AM to 5:00 PM.

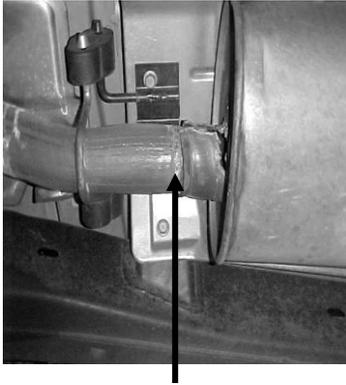
EXHAUST INSTALLATION INSTRUCTIONS

KIT# 616580

WHEN INSTALLING THE GIBSON EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFTEY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET THE PARKING BRAKE, BLOCK TIRES AND USE SAFTEY GOGGLES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

9/16" SOCKET + WRENCH, 1/2" SOCKET + WRENCH, HACK SAW, JACK STAND, 15MM SOCKET, WD-40



Remove here for 98-99

LAY OUT THE GIBSON EXHAUST ON THE FLOOR AND COMPARE PART #'S TO THE DRAWING.

MAKE SURE TO LEAVE ALL RUBBER GROMMET IN PLACE. USE WD-40 ON ALL HANGERS FOR EASIER REMOVAL



INSTALL MUFFLER # B ONTO HEADPIPE WITH INLET TOWARDS CONVERTER USING CLAMP #E. USE A JACK STAND TO SUPPORT THE MUFFLER. MAKE SURE THE MUFFLER IS LEVEL. THE OUTLET OF THE MUFFLER WILL BE AT ABOUT 7 TO 8 O'CLOCK. THE MUFFLER INLET WILL BE LOOKING INTO THE LOUVERS TOWARDS THE MOTOR. ATTACH HANGER #D TO OUTLET OF MUFFLER AND INSERT INTO WELDED HANGER.

TO REMOVE MUFFLER

1998-1999

UNCLAMP IN FRONT OF THE MUFFLER AND REMOVE.

2000-2002

MEASURE 1 1/2' IN FRONT OF THE MUFFLER AND CUT.



Cut here to remove for 00-02



INSTALL OVERAXLE TAILPIPE #C AND CONNECT IT TO THE MUFFLER AND CLAMP DOWN USING HANGER #D. INSERT WELDED HANGER INTO RUBBER GROMMET. ROLL THE TAILPIPE UNTIL YOU FIND THE CORRECT ANGLE. THE SPARE TIRE ON SOME VEHICLES MAY NEED TO BE LOOSENED AND PUSHED TO THE DRIVER SIDE FOR CLEARANCE PURPOSES.

ALL VEHICLES

INSTALL HEADPIPE #A USING CLAMP #F TO ATTACH TO THE STOCK HEADPIPE.



INSTALL THE STAINLESS STEEL TIP. USE ANY ALUMINUM OR STAINLESS STEEL CLEANER TO POLISH YOUR TIP. TIGHTEN ALL CLAMPS AND HANGERS.

MAKE SURE YOU HAVE AT MINIMUM OF A 1" CLEARANCE AWAY FROM ALL PIPES, BRAKE LINES, TIRES, SHOCKS AND FUEL LINES, ETC...