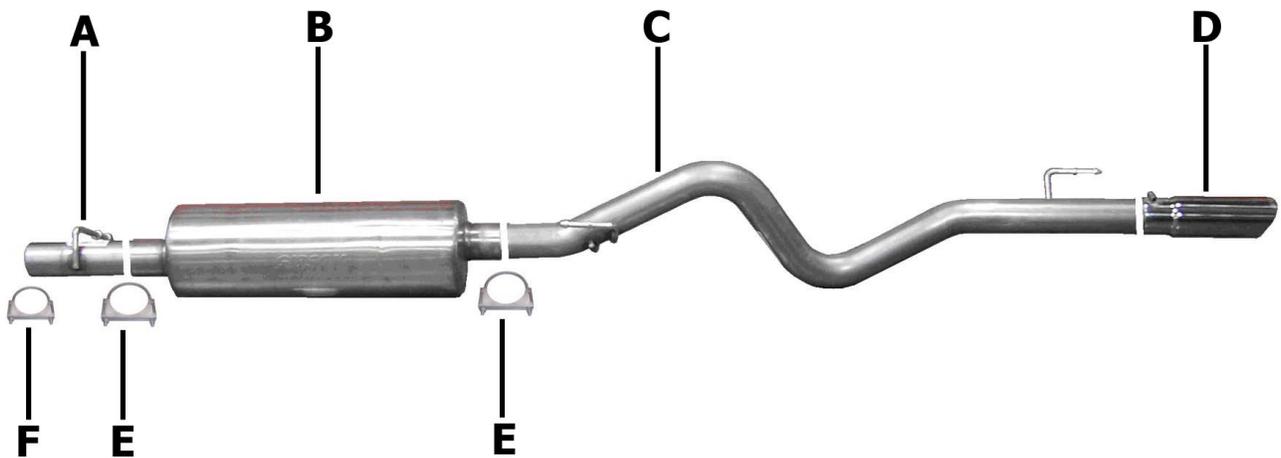




Installation Instructions

Cat-Back Stainless Single Exhaust
Chrysler Aspen, 4.7L, 2wd

Part #616520



ITEM	PART	QUANTITY	DESCRIPTION
A	827-700573S	1	Headpipe
B	421887	1	Superflow SFT Muffler
C	1205-700960S	1	3" Tailpipe
D	500360	1	3.5" Stainless Tip
E	OHD300	1	3" Clamp
F	5758	1	2.75" Clamp

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #616520

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. Remove your stock exhaust at the clamp in front of the muffler. Make sure to remove the ground strap before take the hangers out of the rubber grommets. Do not discard the hardware as you will reuse it. Leave all rubber grommets in place. Use WD-40 to aid in the process of removing the hangers from the rubber grommets.



6. Slide the over axle tailpipe #C into the muffler 1.5-2". Secure pipe to muffler using clamp #E. Do not tighten. Insert welded hangers into rubber grommets.



3. Install headpipe #A onto your existing stock front pipe and secure with clamp #F. Insert welded hanger into rubber grommet. Do not tighten. Install ground strap onto stud on your new headpipe. Use factory nut.



4. Slide muffler #B over headpipe 1.5-2" with louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #E to secure muffler to headpipe. Do not tighten. Outlet should be at the 1 o'clock position.



8. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**