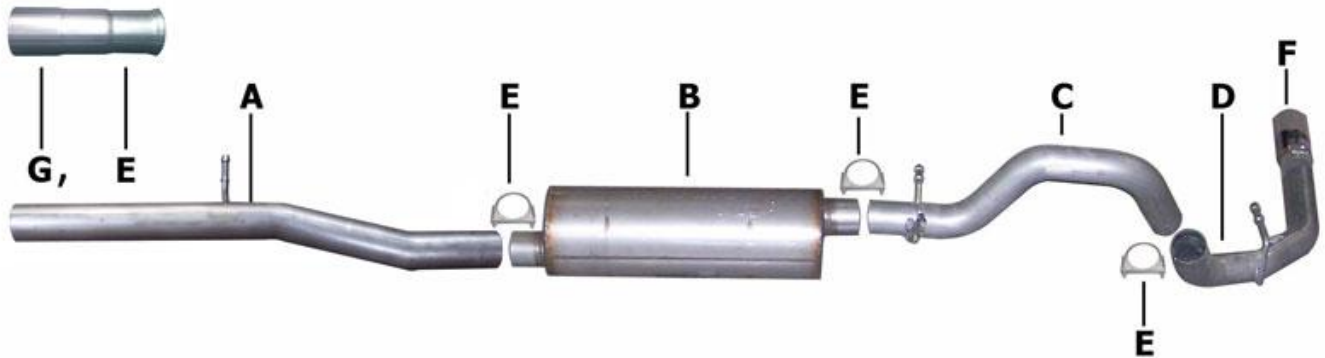




Installation Instructions

Cat-Back Stainless Single Exhaust
Silverado / Sierra 1500 Truck
Crew Cab, Short Bed, 4.8L-5.3L-6.0L 2/4wd
Extended Cab, Standard Bed, 4.8L-5.3L 2/4wd

Part #615621



ITEM	PART	QUANTITY	DESCRIPTION
A	1369-701117S	1	3" Stainless Headpipe
B	421887	1	Superflow Stainless Muffler
C	1136-700896S	1	3" Stainless Over Axle Tailpipe
D	563-700432S	1	3" Exit Pipe
E	OHD300	4	3" Clamp
F	500379	1	4" Stainless Tip
G	1323-701092	1	3" Stainless Adapter

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #615621

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove stock exhaust, unclamp it at the ball flange behind the Y-pipe. Make sure to leave all rubber grommets in the factory location. You will re-use stock clamp. For easier removal of exhaust, cut behind the muffler. Use WD-40 to remove hangers from grommets.



5. Install the over axle tailpipe #C onto the outlet of the muffler 1.5"-2" using clamp #E to secure pipe to muffler. Insert welded hanger into rubber grommet.



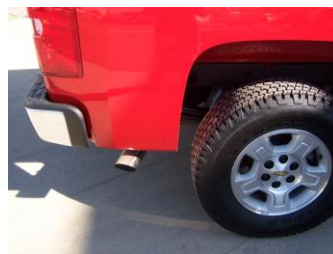
3. Bolt adapter pipe #G to the stock flange re-using the factory clamp. Insert welded hanger into rubber grommet. Do not tighten, just make snug.



6. Slide exit pipe #D onto over axle tailpipe using clamp #E to secure. Rotate exit pipe until it is at the correct angle for your truck. Insert welded hanger into rubber grommet.



Next, install headpipe #A into adapter #G. Insert welded hanger into the rubber grommet. Use clamp #E to secure together. Do not tighten.



8. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel or aluminum cleaner to polish tips. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.



4. Slide the muffler #B into the headpipe at least 1.5"-2". Use a jack stand to support the muffler. Use clamp #E to secure muffler assembly to the headpipe. The outlet of the muffler will be at approximately 11 o'clock. The muffler inlet is looking into the louvers. Do not tighten.

GIBSON EXHAUST systems are designed on a factory stock vehicle

Any aftermarket products installed could increase the sound levels of the exhaust.

Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.