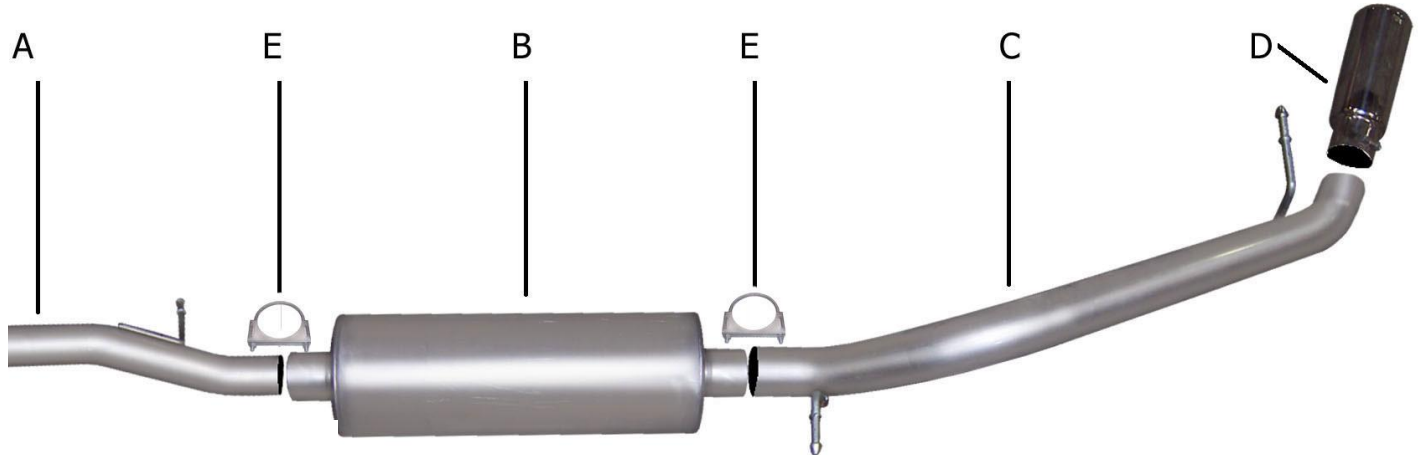




**INSTALLATION INSTRUCTIONS  
CAT-BACK STAINLESS SINGLE EXHAUST  
TAHOE/YUKON 5.3L 2/4WD 4DR  
PART #615616**



ITEM	PART #	QUANTITY	DESCRIPTION
A	1374-701127S	1	3" STAINLESS HEADPIPE
B	421887	1	SUPERFLOW STAINLESS MUFFLER
C	1013-700777S	1	3" STAINLESS OVERAXLE TAILPIPE W/WELDED HANGERS
D	500379	1	4" STAINLESS TIP
E	OHD300	2	3" CLAMP

**Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to to 5:00 pm.**

## CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

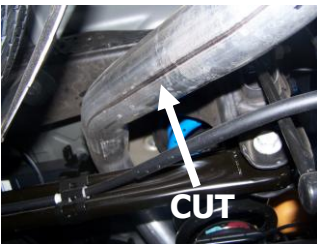
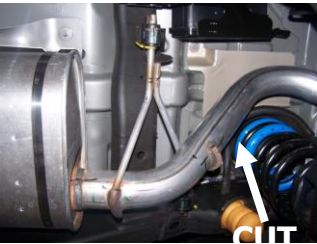
When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

.....  
● **Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.**  
.....



**1.** To remove the stock exhaust, remove it from the clamp in front of the muffler. Do not discard you will re-use clamp. Disengage the welded hangers using WD-40 from the OEM rubber grommets. Do not damage or remove the rubber grommets as you will reuse them to mount your new system. Now, cut off tailpipe before and after rear axle for removal.



**2.** Clamp head pipe #A onto your existing stock front pipe. Use a jack stand to support the converter. Insert welded hanger into rubber grommet. DO NOT TIGHTEN.



**3.** Install muffler #B onto head pipe #A 1 1/2"-2". Use a jack stand to support the muffler. Use clamp #E to secure the muffler to the headpipe. Do not tighten. Muffler outlet will be in the 11 o'clock position.



**4.** Install overaxle tailpipe #C into muffler. Insert welded hangers into rubber grommets.



**5.** Use clamp #E to secure tailpipe to the muffler. DO NOT TIGHTEN.



**6.** Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

