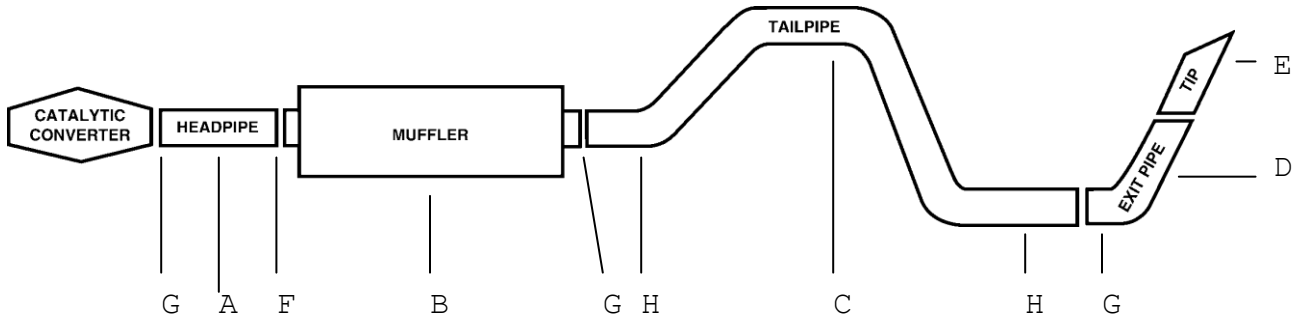




**INSTRUCTION MANUAL**  
**CAT-BACK SINGLE STAINLESS EXHAUST**  
**CHEVY SUBURBAN 5.7L 2/4WD**  
**PART # 615586**



ITEM	PART #	QUANTITY	DESCRIPTION
A	127-30021S	1	3" X 21" STAINLESS HEADPIPE
B	421887	1	3" SUPERFLOW STAINLESS MUFFLER
C	110-50030RS	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" TURNOUT STAINLESS PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	500449	1	O.E. L-HANGER
G	OHD300	3	3" CLAMP
H	500442	2	O.E. HANGER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle.  
 If you need further assistance, please do not hesitate to call our  
 Technical Department at (800) 528-3044, Monday through Friday, 8:00 am  
 to 5:00 pm.

# *EXHAUST INSTALLATION*

## **PART #615586**

*WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES.*

***DO NOT WORK WITH HOT PIPES!***

### **SUGGESTED TOOLS:**

**HACKSAW, 1/2" WRENCH, JACK STAND, 9/16" WRENCH, WD-40**

1. Raise vehicle and support with jack stands. Using wd-40 will help in removal of stock system and installation of new. Remove stock hangers leaving all rubber mounting grommets in place. Cut the stock tailpipe for easy removal.
2. Lay out the EXHAUST and compare part numbers with the drawing.
3. Connect headpipe #A behind the stock converter and attach with clamp #G. Use jack stands to support the converter, So it wont drop.
4. Connect muffler # B with inlet towards the converter onto the headpipe. Use a jack stand to support the muffler and connect hanger # F into welded grommet and clamp to muffler inlet. Do not tighten. Muffler inlet is looking into the louvers.
5. Install the overaxle tailpipe #C and connect to the muffler using clamp #G. Do not tighten. Attach hangers #H onto tailpipe and insert into rubber grommet.
6. Connect turnout pipe #D to the rear of the overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect with clamp #G. Clamp hanger #H onto turnout pipe and insert welded rod into rubber grommet.
7. Install stainless tip and clamp down. To clean the stainless tip use a scotch brite pad and any stainless or aluminum cleaner.
8. When you have everything in place, firmly tighten all bolts and clamp down securely.

### **SPECIAL NOTES:**

**MAKE SURE YOU HAVE AT LEAST 1" CLEARANCE AWAY FROM ALL PIPES, RUBBER BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC...**