



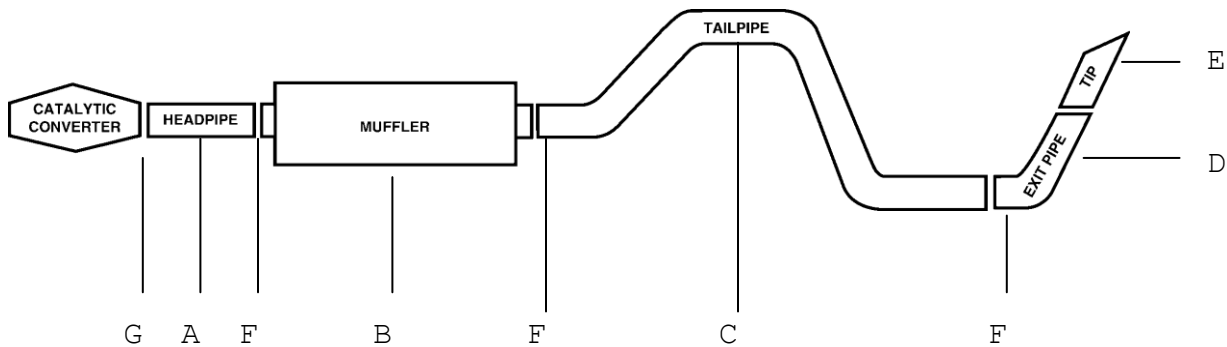
INSTRUCTION MANUAL

CAT-BACK SINGLE STAINLESS EXHAUST SYSTEM

CHEVY 4.3L- 5.0L TRUCK 2WD/4WD

STANDARD CAB, SHORT BED

PART # 615580



ITEM	PART #	QUANTITY	DESCRIPTION
A	203-25016S	1	3" X 16" STAINLESS HEADPIPE
B	420887	1	3" SUPERFLOW STAINLESS MUFFLER
C	130-50030RS-C	1	3" STAINLESS OVERAXLE TAILPIPE
D	117-50032RS	1	3" STAINLESS TURNOUT TAILPIPE
E	500360	1	3-1/2" STAINLESS TIP
F	500033	3	3" O.E. HANGER W/CLAMP
G	5757	1	2-1/2" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION

PART #615580

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

HACKSAW, 1/2" WRENCH, JACK STAND, 9/16" WRENCH, WD-40

1. Raise vehicle and support with jack stands. Using wd-40 will help in removal of stock system and installation of new. Remove stock hangers leaving all rubber mounting grommets in place. Cut the stock tailpipe for easy removal.
2. Lay out the EXHAUST and compare part numbers with the drawing.
3. Connect headpipe # A behind the stock converter using clamp #G. Use jack stands to support the muffler.
4. Connect muffler # B with inlet towards the converter onto the headpipe and attach using clamp #F, do not tighten. Use a jack stand to support the muffler. Inlet of muffler is looking into the louvers.
5. Install the overaxle tailpipe # C and connect to the muffler using clamp #F. Do not tighten.
6. Connect turnout exitpipe # D to the rear of the overaxle pipe and clamp using #F. Roll turnout pipe until you have it at the correct angle for your truck.
7. Install stainless tip and clamp down. To clean the stainless tip use a scotch brite pad and any stainless or aluminum cleaner.

SPECIAL NOTES:

- MAKE SURE YOU HAVE AT LEAST 1" CLEARANCE ON ALL PIPE FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC.