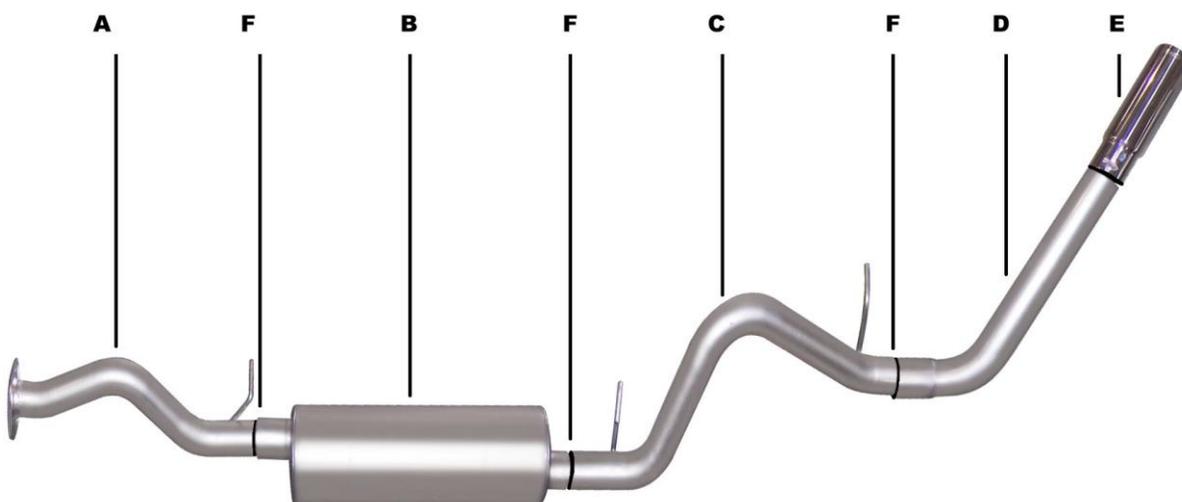




PERFORMANCE EXHAUST SYSTEMS

**INSTRUCTION MANUAL  
CAT-BACK STAINLESS EXHAUST  
TAHOE/YUKON 5.7L 4 DOOR 2/4WD  
BLAZER/JIMMY 5.7L 4 DOOR 2/4WD  
PART # 615558**



ITEM	PART #	QUANTITY	DESCRIPTION
A	142-500390S	1	HEADPIPE STAINLESS W/FLANGE #GP-105
B	421887	1	3" STAINLESS MUFFLER
C	143-500447S-A	1	3" OVERAXLE STAINLESS TAILPIPE
D	117-50032RS	1	3" TURNOUT STAINLESS PIPE
E	500360	1	3-1/2" STAINLESS STEEL TIP
F	OHD300	3	3" CLAMP

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800- 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION SHEET

## CHEVY/GMC

WHEN INSTALLING THIS SYSTEM, MAKE SURE TO DUE PROPER SAFTEY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND SAFTEY GLASSES AND GLOVES.

**DO NOT WORK WITH HOT PIPES!**

### SUGGESTED TOOLS:

**15mm SOCKET, 9/16" SOCKET, 1/2" WRENCH, 1/2" SOCKET, JACK STAND, HACKSAW, WD-40**

1. Lay out the GIBSON EXHAUST SYSTEM on the floor so it looks like the drawing. ( Note: Drawing is not exact but for placement of parts only. )
2. Raise vehicle and support with stands. Unbolt stock flange behind the rear of the converter. Use jack stand to support converter so it won't drop. Remove stock hangers leaving all rubber monuting gromets in place. **You will reuse your stock flange bolts.** Cut the stock tailpipe for easy removal.
3. Connect headpipe #A to the stock flange behind the converter, re-using the stock bolts inset welded hanger into rubber grommet.
4. Connect muffler # B with inlet toward the converter to the headpipe , use jack stand to support the muffler and connect clamp #F, but DO NOT TIGHTEN.
5. Install the overaxle tailpipe #C, connect to the muffler and clamp using #F , but DO NOT TIGHTEN.
6. Connect turnout exit pipe #D to the rear of overaxle pipe. Roll turnout pipe until you have it at the correct angle for your truck and connect clamp #F.
7. Install stainless steel tip. Clamp down. To clean stainless tip use a scott brite pad and any stainless steel or aluminum cleaner.
8. When you have everything in place, firmly tighten all bolts and clamp down securely.

### **SPECIAL NOTES:**

- \* **MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCKS BOOTS, TIRE, ETC.**