



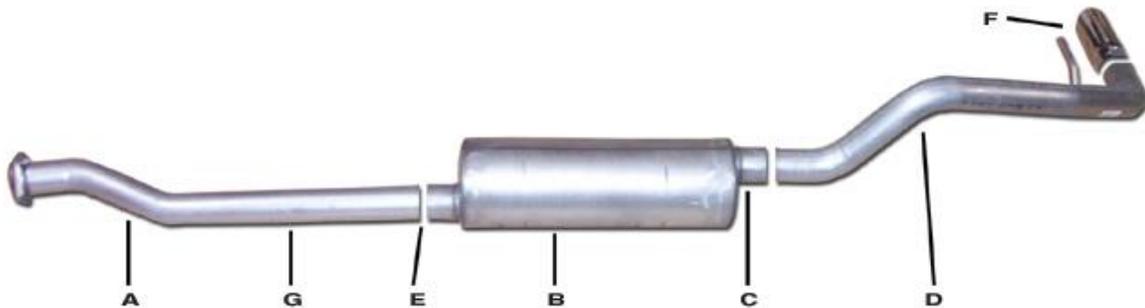
# INSTRUCTION MANUAL

## CAT-BACK SINGLE STAINLESS EXHAUST

### SUBURBAN, YUKON XL

### 4.8L, 5.3L, 2/4WD

## PART # 615530



ITEM	PART #	QTY	DESCRIPTION
A	420-700270S	1	3" STAINLESS HEADPIPE WITH FLANGE #GP-115
B	421887	1	SUPERFLOW STAINLESS MUFFLER
C	4138	1	REAR MUFFLER HANGER
D	421-700271S	1	3" OVERAXLE STAINLESS TAILPIPE
E	OHD300	1	3" CLAMP
F	500360	1	3 1/2" STAINLESS TIP
G	4147	1	3" FRONT HANGER

Thank you for purchasing our GIBSON EXHAUST SYSTEM for you vehicle. If you need further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION #615530

WHEN INSTALLING THE GIBSON EXHAUST MAKE SURE TO USE ALL THE PROPER SAFETY PRE-CAUTIONS. USE A JACK STAND WHEN UNDER THE TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES. **DO NOT WORK WITH HOT PIPES!**

## **SUGGESTED TOOLS:**

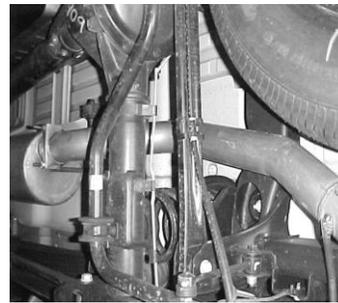
15MM SOCKET, 9/16" SOCKET, 1/2"WRENCH & SOCKET, JACKSTAND, HACKSAW, WD-40

**LAY OUT THE EXHAUST SO IT LOOKS LIKE THE DRAWING AND COMPARE TO THE MANUAL.**

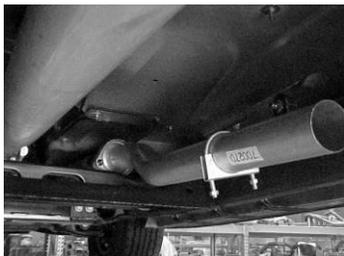


FOR EASIER REMOVAL OF THE FACTORY EXHAUST. CUT BEHIND THE MUFFLER AT THE TAILPIPE. THEN UNBOLT THE FACTORY HEADPIPE AT THE FLANGE IN FRONT OF THE MUFFLER **YOU WILL BE REUSING STOCK BOLTS.**

INSTALL HEADPIPE # A ONTO FACTORY FLANGE RE-USING YOUR STOCK BOLTS TO SECURE. DO NOT TIGHTEN. NEXT, INSTALL FRONT HANGER #6 ONTO HEADPIPE AND INSERT HANGER INTO RUBBER GROMMET .



INSTALL THE OVERAXLE TAILPIPE #D INTO THE OUTLET OF THE MUFFLER AND INSERT WELDED HANGER INTO STOCK RUBBER GROMMET. YOU MAY NEED TO LOOSEN THE SPARE TIRE AND PUSH IT TO THE DRIVER SIDE OF THE VEHICLE FOR CLEARANCE PURPOSES.



INSTALL MUFFLER # B ONTO HEADPIPE 1 1/2" TO 2" WITH INLET TOWARDS THE MOTOR MUFFLER INLET IS LOOKING INTO THE LOUVERS. MUFFLER OUTLET SHOULD BE AT THE 8 O'CLOCK POSITION.



NEXT , INSTALL REAR MUFFLER HANGER # C ONTO MUFFLER OUTLET INSERT HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN



INSTALL YOUR STAINLESS STEEL TIP. USE ANY STAINLESS CLEANER AND A SCOTCH BRITE PAD. NOW, FIRMLY TIGHTEN ALL CLAMPS, BOLTS, FLANGE, AND HANGERS.

**MAKE SURE YOU HAVE A MINIMUM OF A 1" CLEARANCE AWAY FROM ALL RUBBER BRAKE LINES, TIRES, SHOCKS, FUEL LINES, ETC.**