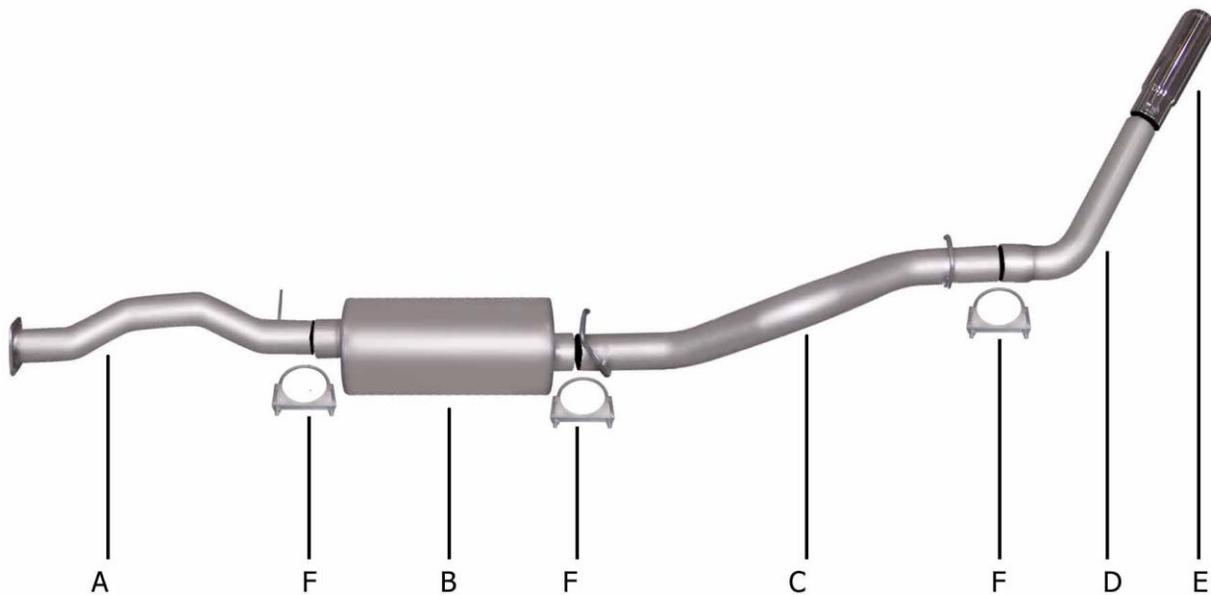




**INSTRUCTION MANUAL**  
**CAT-BACK SINGLE STAINLESS EXHAUST**  
**CHEVY TRUCK 4.3L- 5.0L 2/4WD**  
**EXTENDED CAB, SHORT BED**  
**PART # 615513**



ITEM	PART #	QUANTITY	DESCRIPTION
A	161-30041FS	1	3" STAINLESS HEADPIPE W/FLANGE#GP-305
B	421887	1	SUPERFLOW STAINLESS MUFFLER
C	160-50030RS-5	1	3" OVERAXLE STAINLESS TAILPIPE
D	157-50032RS-4	1	3" STAINLESS TURNOUT PIPE
E	500360	1	3-1/2" STAINLESS TIP
F	OHD300	3	3" CLAMP
G	9688	1	FLANGE GASKET

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical Department at (800) 528-3044, Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION #615513

WHEN INSTALLING THIS EXHAUST SYSTEM, MAKE SURE TO USE THE PROPER SAFETY PRECAUTIONS. USE JACK STAND WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES, AND USE SAFETY GLASSES AND GLOVES. **DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

15mm SOCKET, 9/16" SOCKET, 1/2" SOCKET, 1/2' WRENCH, JACK STAND, WD-40, HACKSAW

**LAY OUT THE EXHAUST AND COMPARE PART NUMBERS WITH THE DRAWING.**



TO REMOVE STOCK EXHAUST- UNBOLT IT FROM THE TWO-BOLT FLANGE LOCATED BEHIND THE STOCK CATALYTIC CONVERTER.

**YOU WILL REUSE YOUR STOCK FLANGE BOLTS.**

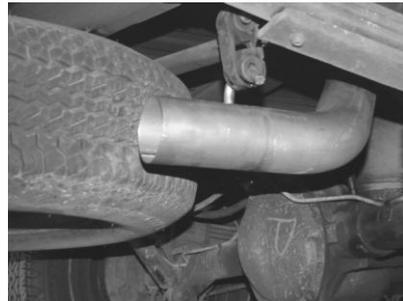
NOW CUT OFF YOUR STOCK TAILPIPE JUST BEHIND THE MUFFLER AND REMOVE. LEAVE ALL RUBBER GROMMETS ON THE HANGER. USE WD-40 TO AID IN REMOVAL OF EXHAUST AND HANGERS.



SLIDE OVERAXLE TAILPIPE #C INTO MUFFLER AT LEAST 1"-2". THE TAILPIPE END THAT GOES INTO THE OUTLET OF THE MUFFLER HAS THE LONGEST WELDED HANGER. SLIDE WELDED HANGERS INTO RUBBER GROMMETS. USE CLAMP # F TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.



BOLT HEADPIPE #A ONTO STOCK FLANGE RE-USING FACTORY GASKETS AND BOLTS AND GASKET # G. INSERT WELDED HANGER INTO RUBBER GROMMET. DO NOT TIGHTEN. USE CLAMP #F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN.



INSTALL TURNOUT #D PIPE ONTO TAILPIPE. ROTATE PIPE TILL IT IS LEVEL. USE CLAMP #F TO SECURE PIPE. DO NOT TIGHTEN.



SLIDE MUFFLER # B ONTO HEADPIPE AT LEAST 1"-2" WITH INLET TOWARDS THE MOTOR. OUTLET SHOULD BE AT 9 O'CLOCK POSITION. INLET OF MUFFLER IS LOOKING INTO THE LOUVERS. USE A JACKSTAND TO SUPPORT THE MUFFLER.



INSTALL STAINLESS TIP. USE ANY ALUMINUM OR STAINLESS CLEANER TO POLISH YOUR TIP. TIGHTEN ALL NUTS, BOLTS & CLAMPS.

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, FUEL LINES, SHOCK BOOTS, TIRES, ETC**